



Original instructions



AVANTI

AVANTI SERVICE LIFT

User's, Installation and Maintenance Manual

Model SHARK L AECO





AECO certificate for Shark L equipped with M508 hoist:



UL LLC

Presents this

AECO CERTIFICATE

Certificate Number: **201603194787346002**

Date: **2016-03-19**

To

**AVANTI WIND SYSTEMS A/S
Rønnevangs Allé 6
3400 HILLEROED DENMARK**

For certification in accordance with the ASME A17.7-2007 / CSA B44.7-07 (Reaffirmed 2012)
of the following Elevator Subsystem:

Turbine Service Lift

(See addendum for details)

Effective from: March 19, 2016 Until March 19, 2019

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Please look for the UL Classification Mark and Certificate Number on the product





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1. Limited Warranty

Avanti Wind Systems A/S warrants that commencing from the date of shipment to the Customer and continuing for a period of the longer of 365 days thereafter, or the period set forth in the standard AVANTI warranty, the Product¹⁾ described in this Manual will be free from defects in material and workmanship under normal use and service when installed and operated in accordance with the provisions of this Manual.

This warranty is made only to the original user of the Product. The sole and exclusive remedy and the entire liability of Avanti under this limited warranty, shall be, at the option of Avanti, a replacement of the Product (including incidental and freight charges paid by the Customer) with a similar new or reconditioned Product of equivalent value, or a refund of the purchase price if the Product is returned to Avanti, freight and insurance prepaid. The obligations of Avanti are expressly conditioned upon return of the Product in strict accordance with the return procedures of Avanti.

This warranty does not apply if the Product (i) has been altered without the authorization of Avanti or its authorized representative; (ii) has not been installed, operated, repaired, or maintained in accordance with this Manual or other instructions from Avanti; (iii) has been subjected to abuse, neglect, casualty, or negligence; (iv) has been furnished by Avanti to Customer without charge; or (v) has been sold on an "AS-IS" basis.

Except as specifically set forth in this Limited Warranty,

ALL EXPRESS OR IMPLIED CONDITIONS, REPRESENTATIONS AND WARRANTIES, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, NON-INFRINGEMENT, SATISFACTORY QUALITY, COURSE OF DEALING, LAW, USAGE OR TRADE PRACTICE ARE HEREBY EXCLUDED TO THE MAXIMUM EXTENT PERMITTED BY APPLICABLE LAW AND ARE EXPRESSLY DISCLAIMED BY AVANTI. IF, PURSUANT TO ANY APPLICABLE LAW, TO THE EXTENT AN IMPLIED WARRANTY CANNOT BE EXCLUDED AS PROVIDED IN THIS LIMITED WARRANTY, ANY IMPLIED WARRANTY IS LIMITED IN TIME TO THE SAME DURATION AS THE EXPRESS WARRANTY PERIOD SET FORTH ABOVE. BECAUSE SOME STATES DO NOT PERMIT LIMITATIONS ON THE DURATION OF IMPLIED WARRANTIES, THIS MAY NOT APPLY TO A GIVEN CUSTOMER. THIS LIMITED WARRANTY GIVES CUSTOMER SPECIFIC LEGAL RIGHTS, AND CUSTOMER MAY HAVE OTHER LEGAL RIGHTS UNDER APPLICABLE LAWS.

This disclaimer shall apply even if the express warranty fails of its essential purpose.

In any cases of dispute the English original shall be taken as authoritative.

¹⁾ Avanti service lift ("Product")





2. Introduction

Only trained people may use this lift.

This manual must be available to staff at all times during installation, maintenance and operation. Additional copies are available from the manufacturer upon request.

This manual, including, but not limited to, measurements, procedures, components, descriptions, instructions, recommendations and requirements, is subject to change without prior notice. Please check Avanti website/manuals for the latest revisions of the manuals.

Any additional cost related to or arising from any changes in the manuals does not entitle Customer to any form of compensation or other legal remedies.



The pictures and sketches in this manual may not reflect the product aesthetics, colours, arrangement precisely. This has no impact on the function or safety.

2.1 Symbols

Symbol	Signal word	Meaning	Possible injury if not observed
--------	-------------	---------	---------------------------------

Safety instructions



DANGER!

IMMEDIATE or possibly imminent danger:

Death or severe injury!



DANGER!

IMMEDIATE or possibly imminent danger of hazardous voltage:

Death or severe injury!



CAUTION!

Potentially hazardous situation:

Light injury or material damage.

Additional instructions



ATTENTION!

Potentially dangerous situation:

Damage to equipment or workplace



IMPORTANT!

Useful tips for optimum working procedure

None

Order



Reference to written specification/documentation





2.2 Terms and definitions

Equivalences of terminology	
British English terms	North American English terms
Service lift / cabin	Elevator

Terms	Definitions
Certified technician	Person who has gone through the relevant training associated with the scheduled task from Avanti or from a certified trainer and is in possession of a valid (non expired) certificate for the task.
User	Person who has gone through the relevant training associated with the Avanti service lift use and daily inspection and is in possession of a valid (non expired) certificate for the task.
Manual descent	Action performed to descend the lift at a controlled speed without power supply by manually opening the hoist electromagnetic brake. (Also manual no-power descent)

3. Cautions

Use and daily inspection of the service lift shall only be performed by person who has gone through the relevant training associated with the Avanti service lift use and daily inspection and is in possession of a valid (non expired) certificate for the task. Installation and maintenance of the service lift shall only be performed by Certified technicians. The personnel must be at least 18 years of age. The staff must be familiar with the relevant accident prevention instructions and must have received proper training in these.

Personnel are obliged to read and understand this manual. Personnel shall wear PPE (safety helmet, full body harness, shock absorber, lanyard and slider) at all times. A copy of the Manual must be handed out to the personnel and must always be available for reference. If more than one person is entrusted with one of the above tasks, the employer shall appoint a supervisor in charge of the operation.

Electrical connection of the system must be made in accordance with EN 60204-1. Self-locking nuts must be used at all times. The screw must extend from the nut by at least half of the thread diameter. The nut may not be used once it has become possible to loosen by hand!

If any damage or faults are found during operation, or if circumstances arise which may jeopardize safety: immediately interrupt the work in progress and notify the supervisor or employer! All tests/repairs of electrical installations may only be performed by a certified technician. All repairs to the traction, braking and supporting systems may only be performed by a certified technician.

If any supporting parts are repaired or replaced, the operational safety of the system must be tested and verified by a certified technician.

Only original fault-free parts may be used. Use of non-original parts will render the manufacturer's warranty void and any type approval invalid.

No modification, extension or reconstruction of the service lift is allowed without the manufacturer's prior written consent.

No warranty is provided against damage resulting from reconstruction or modification of equipment or use of non-original parts which are not approved by the manufacturer.

Before using the service lift an inspection by the authorized inspection organisation must be carried out. The service lift must be inspected at least once a year by a certified technician. In case of high operating frequency or severe conditions of use, more frequent inspection is required.

Service lift is designed for a lifetime of 20 years with an operating frequency of approximately 12.5 h/year (250 h in total).

Service lift may not be used by persons who are under the influence of alcohol or drugs which may jeopardize working safety.

Service lift shall not be used in case of fire in the tower. Service lift shall ONLY be used when the turbine is not generating power.

All wind farm site specific rules must be followed. Service lift shall not be used during inclement weather, including wind speeds over 25 m/s (55.5 mph).

AECO service lift personnel shall be equipped with a wired or wireless two way communication device connected to a location staffed by authorized personnel.



Avoid injury – follow all instructions!



Owner must verify the need for third party service lift inspections with the local authority and comply with the standards specified.





4. Instructions

- a) Before and after using, check all parts for proper function and damage to component parts. Do not use a damaged or improperly functioning product.
- b) Any parts that have been exposed to excessive heat, as in the case of fire, should be immediately removed from service and destroyed due to loss of structural strength.
- c) Do not permit oil, grease, or slippery material to accumulate on climbing or gripping surfaces.
- d) Planks and stages are designed with rated working loads of 533 lbs (240 kg). The total combined weight of each worker and all materials should not exceed the rated working load. Do not overload.
- e) Erect the plank or platform so that the working or standing surface is level.
- f) Support plank or platform ends by stirrups, scaffold bearer members, trusses or other equipment intended for this purpose.
- g) Use guardrails, midrails, and toe boards as required by local, state, and federal regulations. Their use is recommended in all cases.
- h) Do not allow unstable objects, such as barrels, boxes, loose brick, tools, and debris to accumulate on the work surface.
- i) Do not use a ladder or other device to gain greater heights.
- j) Never climb onto a stage from a ladder unless both the stage and the ladder are secured from movement in all directions.
- k) Do not ride on top of a moving work cage. Tools, materials, and equipment should not be stored on planks or platforms that are being moved.
- l) Do not apply impact loads to any parts.
- m) Do not use acids or other corrosive substances on a plank or platform without consulting the plank or platform manufacturer for specific instructions.
- n) Before using, refer to manufacturer's instructions.



5. Description of equipment

5.1 Purpose

The service lift purpose is to transport persons plus their tools and equipment to the most convenient height for performing work in wind turbine generators (WTG).

Its use is limited to authorized users. The access to the WTG and consequently to the service lift is controlled and forbidden to public access.

The service lift is used primarily to transport technicians, their tools and spare parts from the bottom platform (or lowest accessible point) to the top platform (or highest accessible point). It is also used to access intermediate platforms where inspection and service of WTG connecting bolts and other equipment is made.

5.2 Function

The service lift uses a traction hoist to ascend and descend a wire rope suspended from a beam within the wind turbine along a defined travel path.

A fall arrest device is attached to the service lift and ascends and descends with it on a second suspended wire rope, called the safety wire rope.

Ascent and descent of the service lift is controlled from within the service lift via a manual mode or from outside the service lift in an automatic send mode.

An overload limiter prevents ascent of the service lift in the event of an overload of the traction hoist.

Two tensioned wire ropes act as guiding means along the travel path of the service lift.

5.3 Service lift models

This User's Manual and Installation Manual describe the following models:

- SHARK L AECO sliding door with 533 Lbs (240kg) lifting capacity, AECO control box, traveling cable (optional) and slack rope sensor.

5.4 Temperature

Operating temperature
5°F to +140°F (-15°C to +60°C).

Survival temperature
-13°F to +176°F (-25°C to +80°C).

Low temperature kit is also available. Operational temperature for low temperature kit
-13°F to +104°F (-25°C to +40°C).

5.5 Accessories

In order to fulfil the essential health and safety requirements from the regulations the design of the wind turbine and its components shall complement the safety systems supplied on the service lift making the ensemble safe as a whole. A detailed evaluation of compliance to the EHSR and a risk assessment shall be completed. Avanti shall verify the compliance to such requirements prior to installation. Systems that may be considered to complement the service lifts are:

5.5.1 Fences & guards

The service lift hole must be adequately protected to prevent people from falling or being injured by the movement of the service lift. The fences and guards design shall comply with the relevant standards and local regulations.

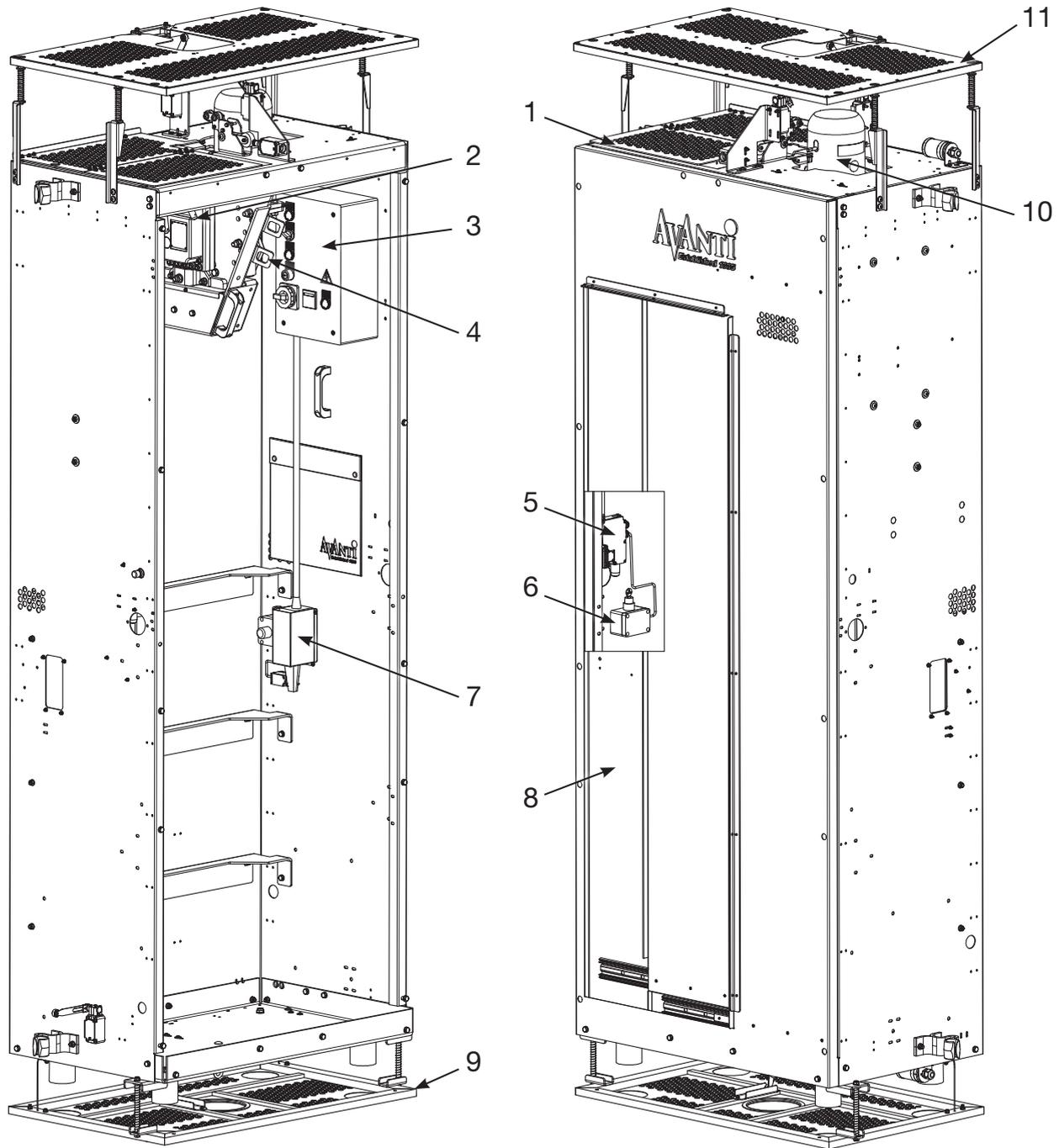
5.5.2 Safety system for landing access doors

The service lift hole must be adequately protected to prevent risk of falling. When the service lift is not at the landing, access doors shall not be able to open. Such function may be achieved by using interlock systems on access doors linked to the position of the service lift.

5.6 Components

5.6.1 Cabin overview

Fig. 1 SHARK L sliding door



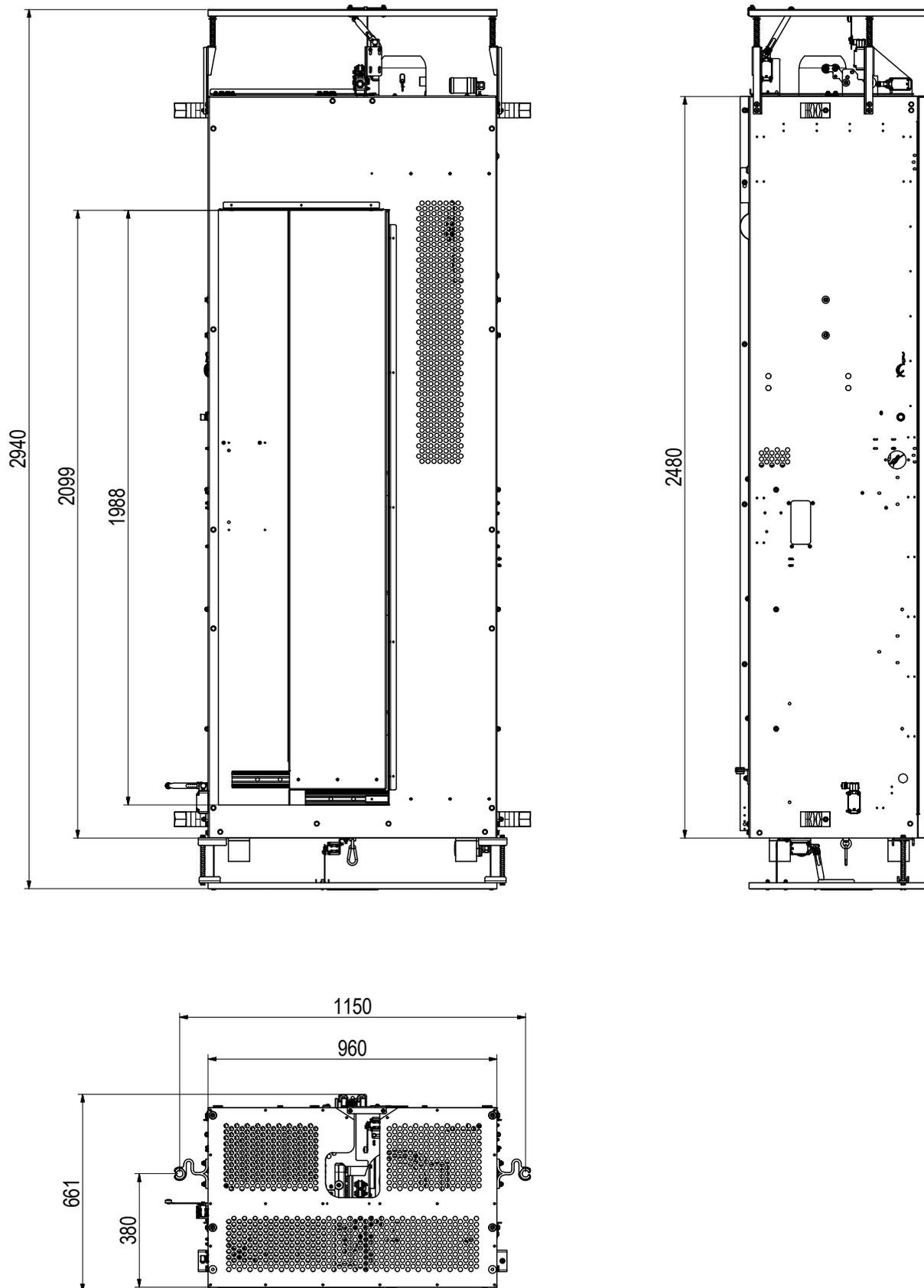
- 1 Top hatch
- 2 Fall arrest device
- 3 Cabin control box
- 4 Anchor points
- 5 Interlock switch
- 6 Trapped-key switch

- 7 Pendant control
- 8 Full sliding door
- 9 Bottom obstruction detection device
- 10 Traction hoist
- 11 Top obstruction detection device



5.6.2 Technical data for the service lift SHARK L

Fig. 2 Dimensions, sliding door





5.6.3 Drive system, fall arrest device and controls

Fig. 3 Traction hoist M508

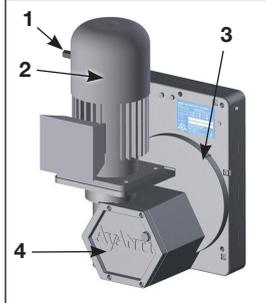


Fig. 4 Fall arrest device ASL508

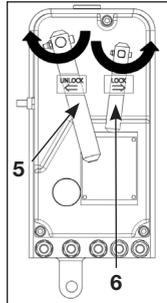


Fig. 5 Electrical control box For M508

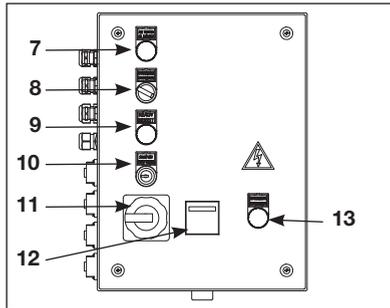
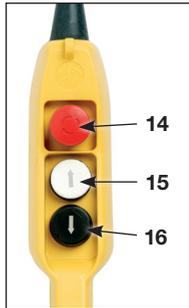


Fig. 6 a Pendant control



- 1 Insertion point for brake lever
- 2 Motor
- 3 Wire rope traction w/overload protection
- 4 Drive system/gearbox
- 5 Unlock lever
- 6 Lock lever
- 7 ASL Lamp
- 8 Automatic/Manual
- 9 Ready lamp
- 10 Override switch bottom obstruction detection device
- 11 Main switch
- 12 Hour counter
- 13 Platform level light (optional)
- 14 EMERGENCY STOP button
- 15 UP
- 16 DOWN

Table 1. Traction hoist

Hoist	Lifting capacity	Wire rope speed	Effect	Rated current	Traction wire rope Ø	Unit weight approx.
Traction hoist type	Lbs (Kg)	Feet/min (m/min)	kW	A	in (mm)	Lbs (Kg) ¹⁾
M508/400V 60Hz	1100 (500)	66 (21)	1.8	4.9	0.33 (8.4)	110 (50)
M508/480V 60Hz	1100 (500)	66 (21)	1.8	4.1	0.33 (8.4)	110 (50)

1) Weight without wire rope.

Installed with a properly sized, listed GFCI in accordance with NFPA 70 or CSA 22.1 as required.

Table 2. Fall arrest device

Fall arrest device	Lifting capacity	To max. wire rope speed	Traction wire rope Ø	Unit weight approx.
Fall arrest type	Lbs (kg)	Feet/min (m/min)	in (mm)	Lbs (kg)
ASL508	1100 (500)	105 (30)	0.33 (8.4)	15.4 (7)

Table 3. Drive wire, safety wire and guide wire

Wire rope type	Wire rope diameter	Surface treatment	Mark/feature	Min. break resistance	Attached with	Anchoring	Tighten to
Guiding wire rope	0.47 in (12mm)	galvanised	-	55 kN	Shackle, 2t	Min. every 115 ft (35 m)	2 to 4 kN
M508/ASL508	0.33 in, 5x19 (8.4mm, 5x19)	galvanised	none	55 kN	2 t shackle, Form C	-	-





5.7 Service lift safety devices

5.7.1 Electromagnetic motor brake

Electromagnetic spring-loaded brake which engages automatically

- on releasing the up/down push button and
- following a power failure.

5.7.2 EMERGENCY STOP

When the red EMERGENCY STOP (pendant control) switch is pushed in an emergency, all control is interrupted. After remedying the fault, control is reactivated by turning the switch clockwise, until it pops out again.

5.7.3 EMERGENCY STOP fixed (optional)

Only in service lifts with an AUTOMATIC function installed. A backup switch to the pendant control EMERGENCY STOP switch is situated on one of the side panels inside the lift (Fig. 8).

5.7.4 Automatic operation switch

A switch situated inside the pendant control holder. It prevents the lift from being controlled from the inside when the control is in automatic mode.

5.7.5 Overload limiter

The overload limiter is built into the wire rope traction system and will prevent upward travel in the event of an overload. A warning signal (buzzer) is triggered which will stop only when the cause of the overload has been removed.

Possible reasons for activation of the limiter:

- The service lift is overloaded or
- the service lift encounters an obstacle during upward travel.

Operator intervention:

- Reduce the load to below the overload limit, or
- lower the lift until it is free of the obstacle and remove the obstacle before using the lift again.

5.7.6 Fall arrest device

Service lifts for personnel transportation must be equipped with a fall arrest device which will prevent the load from falling.

Fall arrest device type ASL. The fall arrest devices ASL are opened manually (Fig. 7).

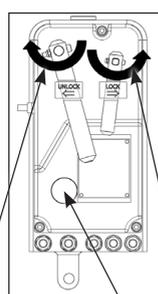
The speed of the safety wire rope passing through the device is continuously monitored, and the jaws automatically close in the event of sudden excessive speed.

This protects the service lift from

- Traction wire rope breaks and
- Hoist failures.

The fall arrest device can also be engaged manually in an emergency by pressing the Emergency stop button. The window is used to monitor the function of the centrifugal force mechanism during operation.

Fig. 7
Fall arrest device
ASL508



Unlocked Window Locked

Fig. 8
Emergency stop
and automatic
operation switch



Fixed
Emergency
stop button

Automatic
operation
switch

5.7.7 Yellow flash (optional)

An optional set of flashes can be mounted on the top and at the base of the lift. The flashes indicate when the lift is in movement (Fig 9a).

4.7.8 Emergency light (optional)

An emergency light can be installed to provide illumination inside the lift with and without electric supply. The operation modes can be selected by means of a switch (Fig. 9b).

Fig. 9a



Fig. 9b





5.7.9 Door stop switch

5.7.9.1 Sliding door:

The sliding door is closed by pushing the actuator into the door guard locking switch (Fig. 10). The switch is unlocked by pushing the green button if the cabin is located at a height corresponding to a platform. In case of an emergency evacuation between platforms, the interlock is unlocked by pushing its emergency release red button from outside the cabin as well as using an M5 triangular key from inside the cabin.

5.7.10 Trapped-key interlock system (optional):

Control is interrupted by turning the trapped-key switch to OFF. The key can then be removed. The key allows the user to open the platform fence doors. See the Trapped-Key Interlock System Manual for further information.

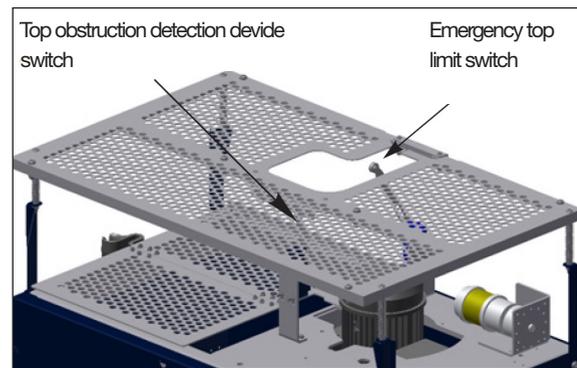
Fig. 10



5.7.11 Limit stop switch

5.7.11.1 Top limit stop switch

At the top of the cabin frame a top obstruction detection device switch (works as a top limit stop switch) will stop upward travel when activated (Fig. 11). Downward travel will still be possible. A top stop bar which activates the top obstruction detection device switch is installed below the traction wire rope attachment.



ATTENTION!

When the top obstruction detection device switch is engaged, activate the DOWN switch until the top obstruction detection device switch is released.

5.7.12.2 EMERGENCY top limit switch

Deactivates control if the top obstruction detection device switch fails (Fig. 11). Manual downward travel is possible.

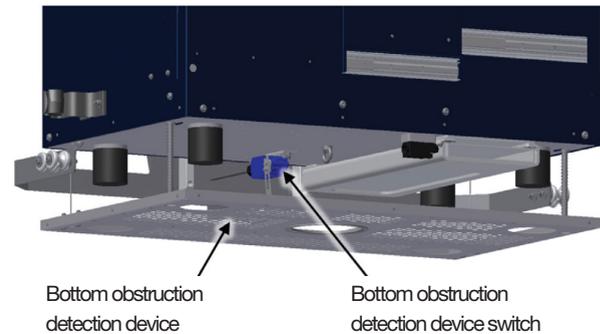


CAUTION!

Do not use the service lift until the top limit stop switch fault has been rectified.

5.7.11.3 Bottom obstruction detection device

The bottom obstruction detection device switch (Fig. 12) stops downward travel if the service lift encounters an obstacle or touches the ground. Upward travel will be possible, for instance to remove the obstacle. In order to put the service lift on the ground, the contact plate's operation can be bypassed with the key switch in the control box.



5.7.11.4 Top obstruction detection device

The top obstruction detection device switch stops upward travel in case the service lift:

- Type 1: encounters an obstacle.
- Type 2: the switch also works as a top limit stop switch. A top stop end bar is installed below the guiding wire rope attachment and activates the top obstruction detection device switch. Downward travel will be possible, for example, to remove the obstacle.

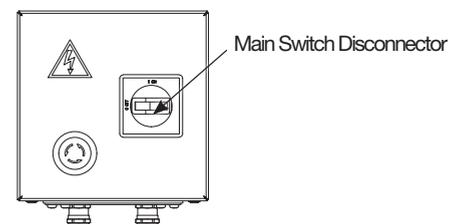
5.8 Safety devices for fences with doors (optional)

Safety devices for fences include devices to prevent people from accessing the service lift area, unless the service lift is safe to be accessed. The device also guarantees that the service lift does not when the protective fence doors are open. There are two types of safety devices for fences:

5.8.1 Guard Locking System

The Guard Locking System uses a system of security locking switches installed on the fences. Another position switch detects the correct position of the service lift on the protected platform. The service lift cannot operate until all the protected fences are closed and locked.

Fig. 13





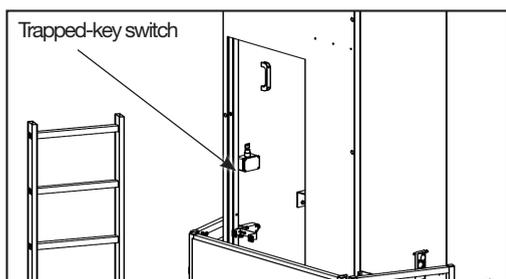
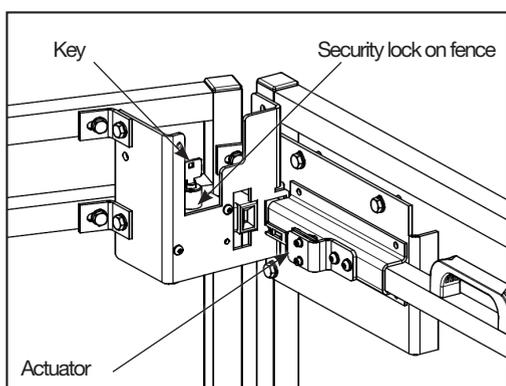
The fences remain closed and locked until the service lift is stopped and properly positioned on the platform, actuating the position switch of the platform. In this position, the guard locking can be unlocked while pressing the green light button.

The interlock control box has a main switch. Turn the switch to the OFF position to cut the power to the service lift. The main switch must be set to OFF when the lift is not in use, when leaving the wind turbine and while the wind turbine is running. It must be set to OFF before starting an electrical generator. Consult the AVANTI Guard Locking System Manual for further information.

5.8.2 Trapped-key Interlock System

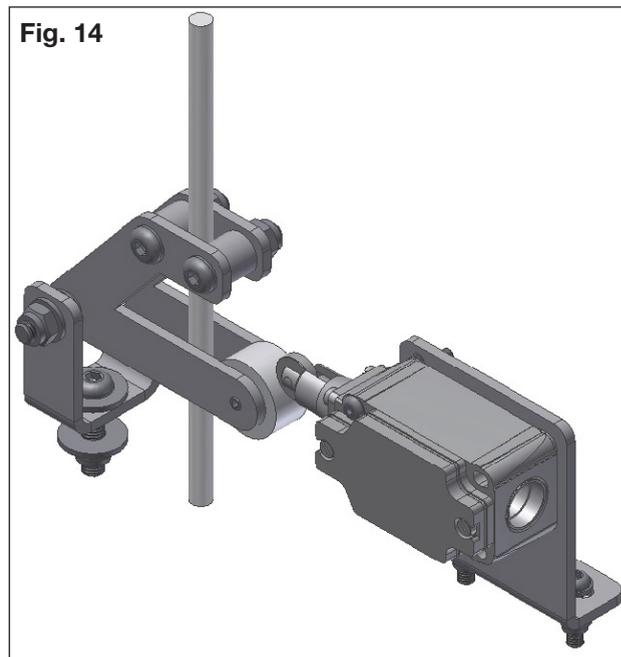
The Trapped-key Interlock System uses a system of security locks installed on the fences. These locks can be opened by using a key placed into the lift. The key also activates the On/Off general switch placed into the service lift cabin. The key is linked to the lift by means of a wire rope, and cannot be detached from it except using cutting tools. The key cannot be taken out from the On/Off general switch in the lift, unless it is in Off position, and therefore, the lift is stopped. In the same way, the key cannot be taken out from the fence lock unless the fence door is closed, and the door actuator is put into the door lock.

The fences remain closed and locked until the service lift is stopped on the platform, and the key is transferred from the lift cabin to the fence lock. Consult the AVANTI Trapped-key Interlock System Manual for further information.



5.9 Slack rope sensor

Installed on the top of the service lift, over the traction hoist, when engaged it will remove power from service lift. It detects slack traction wire rope.



5.10 Anchor points

AVANTI work cage is equipped with an anchor point for each user in the cabin. During operation user should hook up to the Anchor point. Further an optional safety bar can be mounted.



6. Daily inspection by the supervisor

If a safety device for fence doors is installed (see chapter 4.7 of the User's manual), every platform fence door must be closed to be able to drive the cabin.

6.1 Service lift

- Before each operation, ensure that the traction hoist, the Fall arrest device and all auxiliary components (stoppers, wire rope guide wheels, etc.) are mounted in accordance with the specifications and without any noticeable defects.
- Check whether the drive, and safety wire ropes are fed correctly around the two wire rope guide wheels.
- Wire rope ends (of 9 ft (3 m) or more in length) must be coiled separately at the floor and tied with strips in at least 3 places.
- Check lifting capacity: (see the rating plate or section 4.6.2) – the extra load (persons and materials!) must not exceed the maximum rated lifting capacity.

6.2 Operating area

- Ensure that there are no obstacles within the service lift's operating area which may obstruct the travel of the cabin or cause the cabin to hit the ground.
- Ensure that all relevant and required protection measures below the cabin are in place. Such measures could include pent roofs or barriers to protect the staff from falling objects.

6.3 Control function

- Close the doors. Press the EMERGENCY STOP button. The lift should remain still when the UP/DOWN button is pressed. To restart, turn the EMERGENCY STOP button clockwise. If a FIXED EMERGENCY STOP button is installed (Fig. 8) test as above.
- Test the top obstruction detection device switch: During upward travel, press the top obstruction detection device switch manually, and the service lift should stop immediately. Pressing the top obstruction detection device switch should enable the lift to travel down again.
- Test the EMERGENCY top limit switch: During upward travel, press the EMERGENCY top limit switch manually, and the service lift should stop immediately. Neither upward nor downward travel should now be possible.
- Bottom obstruction detection device. Lower the lift; it should stop before the rubber feet of the cabin reach the tower ground level. When the "bypass switch" is activated, it should be possible to lower the lift all the way to the ground.

- Door stop switch:
Open the door - it should not be possible to move the lift upwards or downwards.
Sliding door service lift: Move the cabin at a height no corresponding to a platform - it should not be possible to open the door. The door will be only able to be opened by pushing the emergency release red button from outside the cabin as well as using a M5 triangular key from inside the cabin.
- If the optional AUTOMATIC function is installed. Set the AUTOMATIC/MANUAL selector to AUTOMATIC. When holding the handle, the lift should remain still when the UP or DOWN buttons are activated.
- If the Trapped-Key interlock system is installed. Turn the trapped-key switch to OFF - it should be not possible to move the lift upwards or downwards. See the Trapped-Key Interlock System Manual for further information.

Warning!

If any faults occur during work,
- stop working,
- if required secure the workplace and
- rectify the fault!

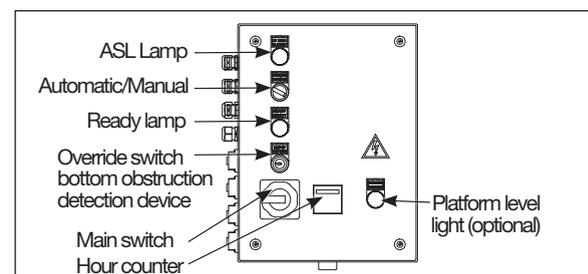


DANGER!

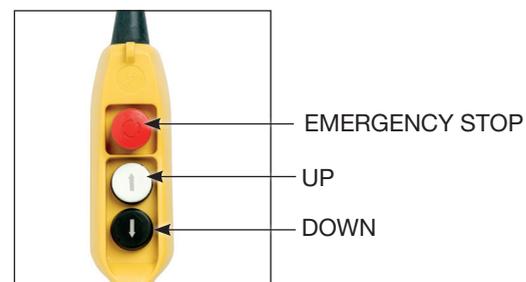
Make sure that nobody is exposed to danger below the service lift, for instance from falling parts. Suitable measures: Pent roof or barriers.

Electrical control box M508

Fig. 15



Pendant control



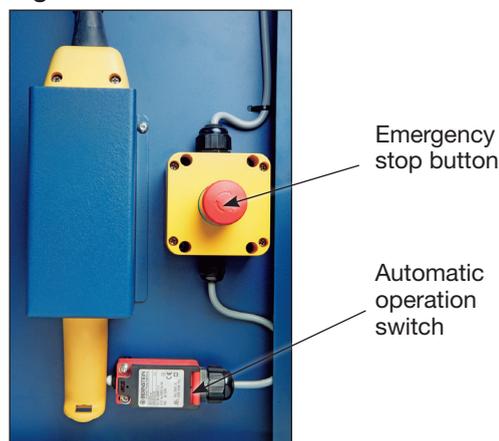


6.4 Automatic operation test

Perform this inspection only if the AUTOMATIC function is installed.

- a) Press EMERGENCY STOP button on the pendant control. Turn the AUTOMATIC/MANUAL switch on the electrical control box to the right to activate automatic operation.
- b) Deactivate the EMERGENCY STOP button by turning the button clockwise. (Check the EMERGENCY STOP button fixed is deactivated.) The service lift should stand still.
- c) DO NOT try to activate the “automatic operation” switch.
- d) If the trapped-Key interlock system is installed, turn the trapped-key switch to ON. With the doors closed, press the UP and DOWN buttons. Neither upward nor downward travel should be possible (Switch in pendant control holder blocks the operation).
- e) Press the EMERGENCY STOP button on the pendant control.
- f) Place the pendant control in its holder so it is operational from the outside.
- g) Leave the cabin and close the door.
- h) Deactivate the EMERGENCY STOP button. The service lift should stand still.
- i) Press the UP button. The lift should travel upwards.
- j) Press the EMERGENCY STOP button. The lift stops.
- k) Turn the EMERGENCY STOP button clockwise and press the DOWN button. The service lift should travel downwards until the EMERGENCY STOP button stops the service lift.
- l) Remove the pendant control from holder.
- m) Return the AUTOMATIC/MANUAL button to HAND.
- n) Check that the UP and DOWN buttons work again.

Fig. 16



6.5 Fall arrest device

- a) Ascend electrically approx. 50 centimeters and observe centrifugal weight during this process. Activate the fall arrest device by turning the lock lever counter clockwise (Fig. 7 section 5.7).
- b) Verify the engagement with no-power descent and observe centrifugal weight during this process. The FAD must hold the load (if this is not the case, leave the lift and tag it out). Ascend electrically again to unload the FAD. Unlock the fall arrest device by turning the unlock lever clockwise.
- c) During operation, regularly (at least once per each travel up and down) monitor the centrifugal force regulator relay's rotation by looking through the window.
- d) There is an alternative method to check the FAD functionality, called 'Stomp Test'. The procedure is explained in the 'Stomp-test Instruction'.

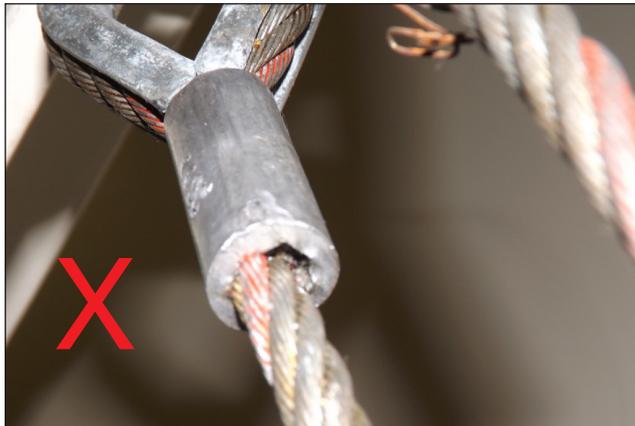
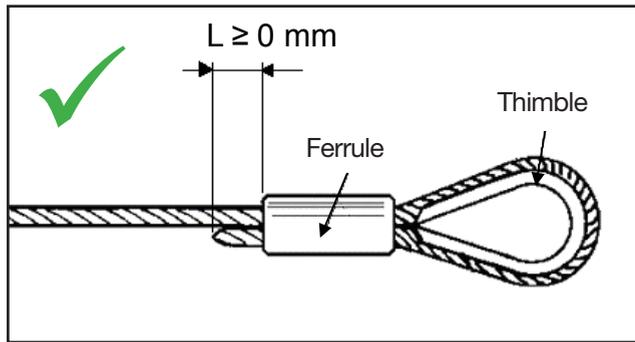
6.6 Wire ropes

- a) Follow the 3 steps below to check that the traction and safety wire ropes are not tangled with tower internals.
 - a.1) Open the top hatch and look upwards in search of any unusual trajectory deviation of the traction and safety wire ropes.
 - a.2) Close the top hatch and ascend with the service lift to the following platform.
 - a.3) Repeat steps a.1) and a.2) until the complete length of the wire ropes is inspected.
 - a.4) If any wire rope is found tangled, climb up the ladder and untangle the wire rope by hand. Then, inform AVANTI.





- b) During operation, check that the traction and safety wire ropes pass freely through the traction hoist and the fall arrest device.
- c) Once the lift is at the top platform, inspect the top tower beam and the wire rope attachments.
- d) Check that the length (L) between the top end of each wire rope and its ferrule is equal to or more than 0 mm.



6.7.2 At the top platform

If the service lift is at the top platform when the unusual event occurs, follow the steps below.

- a) From the platform look downwards through the platform hole in search of any unusual trajectory deviation of the traction and the safety wire ropes.
- b) Enter the lift and descend to the following platform.
- c) Exit the lift and repeat steps a) and b) until the complete length of the wire ropes is inspected.
- e) If any wire rope is found tangled, climb down the ladder and untangle the wire rope by hand. Then, contact AVANTI.

6.7 Wire ropes after an unusual event



After any unusual event (such as a tower jerk due to the wind turbine going into emergency mode) check that the traction and safety wire ropes have not got tangled with tower internals.

6.7.1 At the bottom platform

If the service lift is placed at the bottom platform when the unusual event occurs, follow the steps below.

- a.1) Open the top hatch and look upwards in search of any unusual trajectory deviation of the traction and safety wire ropes.
- a.2) Close the top hatch and ascend with the service lift to the following platform.
- a.3) Repeat steps a.1) and a.2) until the complete length of the wire ropes is inspected.
- a.4) If any wire rope is found tangled, climb up the ladder and untangle the wire rope by hand. Then, inform AVANTI.





7. Use of the service lift

If a safety device for fence doors is installed (see chapter 5.8 of the User's manual), every platform fence door must be closed to be able to operate the cabin.

Transportation of persons in AUTOMATIC mode is forbidden.

7.1 Prohibited uses



The consequences of not following below prohibitions are extremely hazardous to the physical integrity of the users.

When using the service lift it is prohibited to:

- Use the service lift beyond its intended purpose.
- Operate the service lift without following the safety warnings and operating instructions.
- Overload the service lift
- Try to repair machine components. Only certified technicians are allowed to perform service on the machine.
- To manipulate switches and safeties.
- To place objects on service lift roof.
- To descend on service lift roof.



7.2 Entry and exit

To ensure safe entry and exit:

- a) Lower the service lift onto the access platform until the contact plate is activated and the cabin stops, or: bring the lift to a height corresponding to the correct level for exiting from the wind turbine's platform.
- b) Open the door and exit/enter the lift through the door/over the cabin railing.

7.3 Stop/EMERGENCY STOP

- a) Release the UP/DOWN push button; the service lift should stop

If it does not:

- b) Push the EMERGENCY STOP switch, and all controls should be disabled. Open the door and enter/exit the lift through the door/over the cabin railing.

7.4 Normal operation

7.4.1 Without trapped key system

If the trapped key system is not provided, follow the steps below.

- a) Close the platform and lift doors.

- b) Turn the emergency stop button of the pendant control clockwise until it pops out.
- c) Do likewise with the emergency stop button fixed in the cabin (Fig. 8).
- d) Press and hold the UP or DOWN button to ascend or descend respectively.

7.4.2 With trapped key system

If the trapped key system is provided, follow the steps below.

- a) Extract the trapped key from key hole of the platform fence.
- b) Insert the trapped key in the key hole of the cabin control box.
- c) Turn the trapped key to ON position.
- d) Close the platform and lift doors.
- e) Turn the emergency stop button of the pendant control clockwise until it pops out.
- f) Do likewise with the emergency stop button fixed in the cabin (Fig. 8).
- g) Press and hold the UP or DOWN button to ascend or descend respectively.

7.5 Automatic operation

Only in service lifts with the AUTOMATIC function installed.

- a) If the trapped-key interlock system is installed, the trapped-key switch should be ON in order to drive the lift.
- b) Press the EMERGENCY STOP switch on the pendant control.

Turn the AUTOMATIC/MANUAL switch on the electrical control box to activate the automatic operation.

- c) Put the pendant control inside the holder. It should engage the automatic operation switch (fig.8).
- d) Close the door
- e) Turn the EMERGENCY STOP switch on the pendant control clockwise and the switch should pop out.
- f) Press the UP or DOWN button respectively and the cabin starts ascending/descending.





7.6 Overload limiter

- a) In case of an overload, the lift's upward travel should be blocked, and a buzzer should sound in the connection cabinet.



DANGER!

Attempting to go up in an overloaded lift is prohibited!

- b) Remove enough of the load to make the buzzer stop and enable upward travel.



WARNING!

On entering and starting the lift, the buzzer may sound briefly. This is due to temporary load peaks occurring as the lift takes off.

The control box is designed not to activate the buzzer or stop the lift because of peak loads caused by the cabin swinging.

If problem persists have a certified technician adjust the overload limiter (See "Regulation of overload limiter" Appendix A).

7.7 Override of the bottom obstruction detection device

For maintenance tasks only, it is possible to override the bottom obstruction detection device by means of a key on the cabin control box.

- a) Descend the service lift until the the bottom obstruction detection device reaches the floor.
- b) Turn the override key of the cabin control box (fig. 5 section 5.6.3) clockwise and hold.
- c) Press and hold the DOWN button until the service lift feet rest on the floor.

8. Manual operation (EMERGENCY)

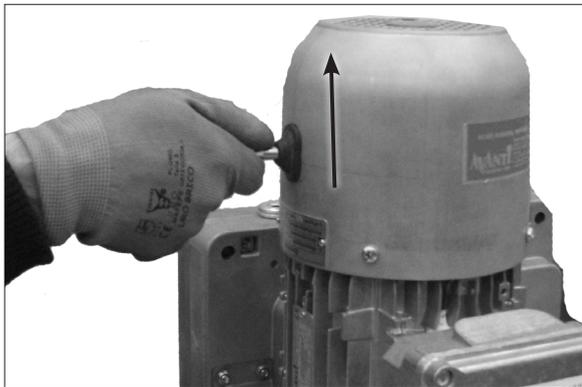
If a power failure or an operation fault etc. interrupts the lift, a manual EMERGENCY descent is possible.

8.1 EMERGENCY descent

- a) Check that the fall arrest device is deactivated.
- b) Visually check that there are no obstacles in the cabin's travel path.
- c) Open the hatch by pushing the lid in the roof and operate the lift from above.
- d) Pull the lever upwards to release the electromagnetic motor brake in the traction system (Fig.17). The service lift moves downwards. The built-in centrifugal force brake limits the pace of descent.
- e) Stop pulling the lever upwards to stop the manual descent.

For emergency situation only

Fig. 17 M508



9. Fall arrest device ASL508

If the fall arrest device engages simply disengage by turning the lever counter clockwise (Fig. 18) until it clicks. However, this is not possible if the service lift is hanging on the safety wire rope- if so, see below.



DANGER!

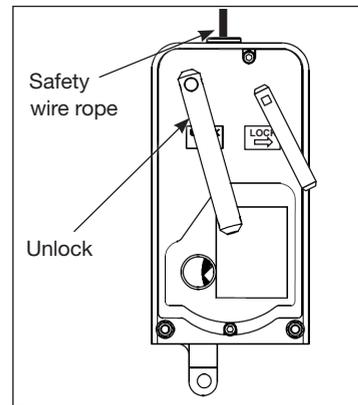
In the event of breakages in the wire ropes or failure of the service lift, evacuate personnel from the service lift.

The safety wire rope suspension and the attachment between the fall arrest device and the service lift are exposed to dynamic loads when a fall is blocked.

If the **fall arrest device has locked** and the service lift is hanging on the safety wire rope, ascending is blocked. Do as follows:

- a) Remove the load on the safety wire by taking the service lift upwards a few centimetres by pushing the UP button.
 - In the event of a power failure, evacuate the service lift.
- b) Manually open the fall arrest device by turning the lever counter clockwise (Fig. 18) until the device disengages. On ground level perform test as specified in section 5. e) of the Installation Manual section and 5.6 of the User's Manual before resuming normal operation.

Fig. 18
ASL508



ATTENTION!

When the service lift has returned to ground level, test the fall arrest device function.



CAUTION!

Replace any defective fall arrest device components and return them for repair to the manufacturer.

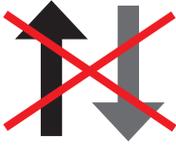


CAUTION!

In case of no power and the fall arrest device is locked with the safety wire rope under tension, evacuate the service lift according to the evacuation procedure.

10. Troubleshooting

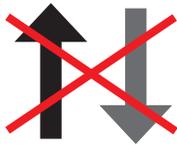
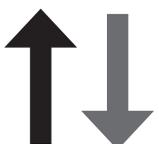
- All tests and repairs to the electronic components should be performed by **certified technicians only!** The power chart is placed in the traction hoist's power cabinet.
- Repairs to the traction hoist, the fall arrest device and to the system's supporting components should be performed by **certified technicians only!**

Breakdown	Cause	Solution
<p>The service lift will neither go up nor down!</p> 	 DANGER! <i>Attempting to use the lift will jeopardize work safety</i>	
	A1 The fixed EMERGENCY STOP button is activated.	Turn this button clockwise until it moves out to deactivate it.
	A2 Wire rope loop on traction hoist. Damaged or defective wire rope or wire rope outlet causes problems.	Stop work immediately! Ask the supplier or manufacturer for help.
	A3 The fall arrest device is holding the service lift on the safety wire rope. a) Traction wire rope breakage b) Hoist failure	a) + b) Evacuate the service lift and follow the directions in section 8
	A4 The service lift is stuck on an obstacle.	Carefully remove the obstacle. Test the operational safety of affected building sections. Inform the supervisor.
	A5 Power failure a) The control is not set to ON. b) Grid voltage interrupted c) Supply between grid connection and control interrupted	a) Turn EMERGENCY STOP switch clockwise until it is released b) Find the cause and wait for the power to return c) Test and if necessary repair the supply cable, guide wires, fuses, and/or wiring from the control box
	A6 Limit stop switch functions a) EMERGENCY limit stop switch is pressed. b) Door limit stop switch is blocked or is defective.	a) Manually take the lift down until the limit stop switch is released. b) Close the doors and test the limit stop switch.
	A7 Protection switch on overheating a) A phase is missing b) Motor is not cooling c) Voltage too high/low	a) Test/repair fuses, supply and connection. b) Clean the hood. c) Measure voltage and power consumption on the loaded motor. If voltage does not obey the specifications, use cable with increased dimensions.
A8 Brake does not open (no click on on/off) a) Supply, braking coil or rectifier defective. b) Braking rotor closes.	a) Have an electrician test, repair/replace the supply, braking coil and rectifier. b) Return the traction hoist to the manufacturer for repair.	

 **DANGER!**

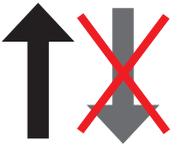
Unplug the power supply before opening the power cabinet.



Breakdown	Cause	Solution
<p>The service lift will neither go up nor down</p> 	<p>A9 The AUTOMATIC/MANUAL. switch is on AUTOMATIC.</p>	<p>Turn the AUTOMATIC/MANUAL switch back to MANUAL.</p>
	<p>A10 The Trapped-key Interlock System for fences is installed. The Cabin switch of the system is in Off position.</p>	<p>Turn On the trapped-key switch. Consult the AVANTI Trapped-key Interlock System Manual for further information.</p>
	<p>A11 The Guard Locking System for fences is installed. The general On/Off switch of the Guard Locking System Control Box at the bottom platform is Off.</p>	<p>Turn On the general On/Off switch of the Guard Locking System Control Box at the bottom platform. Consult the AVANTI Guard Locking System Manual for further information.</p>
	<p>A12 The Guard Locking System for fences is installed. At least one of the protected fences is open.</p>	<p>Close all the protected fence doors. Consult the AVANTI Guard Locking System Manual for further information.</p>
<p>Service lift goes down but not up</p> <div style="border: 1px solid black; padding: 5px; margin-bottom: 10px;">  <p>DANGER!</p> <p>Unplug the power supply before opening the power cabinet.</p> </div> 	<p> DANGER! <i>Irresponsible behaviour jeopardizes system safety!</i></p> <p>B1 The service lift is stuck on an obstacle.</p>	<p>Carefully move the service lift downwards and remove the obstacle. Test the operational safety of affected platform components. Inform the supervisor.</p>
	<p>B2 Overload - Buzzer sounds in the connection cabinet.</p>	<p>Test and possibly reduce load until buzzer stops.</p>
	<p>B3 Limit stop UP:</p> <p>a) Limit stop defective or not connected. b) Operation limit stop was activated.</p>	<p>a) Test the limit stop connection/function. Replace if necessary. b) Move lift down until the limit stop switch is released.</p>
	<p>B4 A phase is missing</p>	<p>Test fuses and power supply.</p>
	<p>B5 Fault in UP control circuit in control box or traction hoist</p>	<p>Test and possibly repair connections, wiring and relays.</p>
<p>Motor hums loudly or wire ropes squeak,</p>  <p>but the lift can go both up and down.</p>	<p>C1 Overheating</p>	<p>For descriptions of individual causes and how to rectify faults</p>
	<p> WARNING! <i>Further use of lift may result in damage to the wire traction.</i></p>	<p>If possible, immediately replace the traction hoist and return it for test/repair at AVANTI.</p>





Breakdown	Cause	Solution
<p>Service lift will go up but not down!</p> 	<p> DANGER! <i>Irresponsible behaviour jeopardizes system safety!</i></p> <p>D1 The service lift has encountered or is stuck on an obstacle.</p>	<p>Carefully take the service lift up and remove the obstacle. Test the operational safety of affected platform components. Inform the supervisor.</p>
	<p>D2 The fall arrest device is holding the service lift on the wire.</p> <p>a) Excessive hoist speed b) Too low release speed on fall arrest device.</p> <p> DANGER! <i>A defective fall arrest device will threaten the safety of the service lift! Replace immediately!</i></p>	<p>a) + b) Take the service lift upwards to relieve the safety wire rope. unlock the fall arrest device by turning the unlocking lever, and test its function Functional test when the lift is back on the ground: Replace the hoist and fall arrest device and return them for testing.</p>
<p> DANGER! <i>Unplug the power supply before opening the power cabinet.</i></p>	<p>D3 Fault in down controller circuit on traction hoist</p>	<p>Pull the lever upwards. The service lift moves downwards. (See details in section 7) Test, and if necessary have connections, wiring, and relays repaired.</p> 
<p>Green lamp not lit although operation is normal</p>	<p>E The lamp is defective</p>	<p>Have an electrician replace the bulb.</p>
<p>Hoist goes down when up button is pressed and up when down button is pressed.</p>	<p>F Two phases changed in the supply</p>	<p>Have an electrician switch the two phases in the plug</p>
<p>Loud noise and / or smoke coming from hoist motor</p>	<p>G Brake closed or partially closed WARNING ! Damage of hoist brake leading to brake function lost.</p>	<p>Stop work immediately! Call supervisor for advice and potential repair of hoist.</p>

**If these steps do not identify the cause and rectify the fault:
Consult a certified technician or contact the manufacturer.**





11. Out of service

Follow the steps below to place the service lift out of service:

- a) Descend the cabin until the bottom obstruction detection device stops the cabin on the bottom platform, except if it has been previously evacuated along the travel path.
- b) Turn the main switch to the OFF position to prevent the service lift from being operated unintentionally.
- c) Place a sign on the service lift indicating that it is out of service.
- d) Record that the service lift is out of service in the Appendix D: Inspection Log Sheet and inform the supervisor

12. Removing wires for replacement



CAUTION!

Wear protective gloves when handling wire ropes.

12.1 Parking the service lift

Lower the lift until bottom obstruction detection device engages.

12.2 Wire rope ends

Beneath the access platform:

- a) Loosen and uncoil all coiled and secured wire rope ends.
- b) Remove the weight and the tightening spring.

12.3 Removing the lifting wire

- a) Turn the "override bottom limit stop switch" key to the right and push the DOWN button until the cabin rests on the platform.
- b) After having removed the traction wire rope counter weight turn the DOWN button. The wire rope now exits the traction hoist at the top.
- c) From above the traction hoist remove the wire rope by hand.

12.4 Removing the safety wire

- a) Keep the fall arrest device open and manually pull out the wire rope.
- b) Pull out the wire rope on top of the lift.

13. Maintenance

All the inspections / maintenance operations (periodical or extraordinary) must be logged in the appropriate Inspection Appendix. All inspections and service tasks made to the hoist and fall arrest device must be carried out by certified technicians. The relevant maintenance instructions are provided to each person during the training.

13.1 Recommended planning

Avanti recommends the following maintenance planning:

Frequency	Performed by	Components
Daily	User	Overall / Travel zone
		Control and safety devices
		Fall arrest device
Annually	Certified Technician	Overall / Travel zone
		Control and safety devices
		Cabin
		Traction hoist
		Fall arrest device
		Overload limiter
		Traction and safety wire ropes
		Guiding system
		Electrical system
		Information signs and documents
		Doors and hatches
		Cabin control box
		Safety switches
Interlock system		
Platforms		
Every two years	Certified Technician	Fall arrest device
Every five years or 50 hours (whatever occurs first)	Certified Technician	Traction hoist
Every 20 years or 250 hours of operation (whatever occurs first)	At Avanti Workshop	Traction hoist
		Fall arrest device





13.2 Alternative planning

Owners who strictly follow the maintenance program and the daily inspections, and can document it could decide with taking over the responsibility as well to provide the following alternative planning:

Frequency	Performed by	Components
Daily	User	Overall / Travel zone
		Control and safety devices
		Fall arrest device
Annually	Certified Technician	Overall / Travel zone
		Control and safety devices
		Cabin
		Traction hoist
		Fall arrest device
		Overload limiter
		Traction and safety wire ropes
		Guiding system
		Electrical system
		Information signs and documents
		Doors and hatches
		Cabin control box
		Safety switches
		Interlock system
		Platforms
Every ten years or every 125 hours of operation (whatever occurs first)	Certified Technician	Traction hoist
		Fall arrest device
Every 20 years or 250 hours of operation (whatever occurs first)	At Avanti Workshop	Traction hoist
		Fall arrest device

13.3 Cautions

Before any maintenance task, ensure that walking way surfaces are dry and not slippery. Before any maintenance operation, check that the service lift is properly out of service. In case of a fault, do not use the service lift until it is solved. If required secure workplace. During maintenance tasks, personnel shall:

- Wear at least the following PFPE: fall arrest equipment (when falling height is more than 6.5 ft (2 m)), hand gloves, helmet, safety glasses and working gear.
- Place cabin at bottom platform and disconnect power supply.
- Use an electricity measuring tool when performing inspection of electrical components.
- Use a hand winch attachable to the ladder when handling big/ heavy loads and shall be performed at least by 2 persons.
- Panel parts shall be removed to facilitate access to confined spaces.
- Use a cable grip when replacing travelling cable (if installed).
- Keep cabin doors closed when using a 3-step ladder.



Only certified technicians shall perform electrical installation tasks.



When plugging the service lift to the power supply, ensure that supply phases are correct!

13.4 Annual inspection

Have the entire system tested by a certified technician at least once a year, especially the traction hoist and the fall arrest device. However, it may be required more frequently depending on use and the conditions of use and operation. The traction hoist and fall arrest device must be inspected according to intervals included in the sections 13.1 or 13.2 tables (see above). Hour counter is found in the main control box.



A certified technician must carry out the annual inspection following the appropriate Inspection Appendix.



Owner must ensure that the results of all annual and extraordinary inspections are logged in the appropriate Inspection Appendix.



In case of replacement of hoist, Fall Arrest Device and/or 0.33 in (8.4 mm) wire ropes, the operation/s and the related total hours of use of this/these component/s, must be logged in the appropriate Inspection Appendix.

13.4.1 Cabin

Inspect the cabin structure, joints, attachments and accessories.

13.4.2 Traction hoist

The traction hoist shall be maintained according to maintenance planning (please see sections 13.1 or 13.2). Relevant maintenance instructions are provided to each person during the training. These maintenance inspections must be only carried out by a certified technician.





13.4.3 Fall arrest device

The fall arrest device shall be maintained according to maintenance planning (please see sections 13.1 or 13.2). Relevant maintenance instructions are provided to each person during the training. These maintenance inspections must be only carried out by a certified technician.



If fall arrest device has engaged due to a dynamic fall, a certified technician must verify the safety of the fall arrest device, the wire rope, and wire rope fastenings.



After FAD has engaged, if the FAD damper has moved downwards, the FAD unit must be replaced by a certified technician.

13.4.4 Traction, safety and guiding wire ropes

Carry out the following inspections and adjust if necessary:

1. Inspect all the wire ropes along their entire length.
2. Pay special attention to the wire rope ends, parts of the wire ropes running over sheaves and wire ropes under frictional wear by external components.
3. When inspecting the wire ropes, consider the following points:
type and number of wire breaks, position and time sequence of wire breaks, decrease of the wire rope diameter during operation, corrosion, abrasion, deformation, influence of heat, and operating time.
4. Check that the traction and safety wire ropes are fed correctly around the 2 wire rope guide wheels.
5. Check that the wire rope ends are coiled separately under the bottom platform and tied with at least 3 cable ties.
6. Check that the guiding wire rope tensioning system is correctly installed and that the wire rope locks and fixes are properly fastened.
7. Check that the compression spring on the safety wire rope is correctly installed and that the wire rope locks are properly fastened.
8. Check that the counterweight on the traction wire rope is properly fastened. The traction wire rope coil and counterweight shall be able to rotate freely. Do not attach them to a fixed part.
9. Check that the guiding wire ropes are correctly tensioned.



Record any visible change of the condition of the wire ropes on the appropriate Inspection Appendix, and monitor closely throughout time.

13.4.4.1 Cleaning

1. Open the top lift hatch to access the wire ropes from inside the service lift.
2. Use a cloth to wipe off the old grease from the wire ropes.
3. Close the top lift hatch and ascend the service lift 1 or 2 m.
4. Repeat steps 1 to 3 until the entire length of the wire ropes is clean.



Always keep the traction, safety and guiding wire ropes clean and slightly greasy.



Only use mechanical means to clean the dirty wire ropes, i.e. a cloth or a hand brush. Do not use solvents or other detergents.

13.4.4.2 Lubrication

If the distance between platforms is more than 20 m perform the following procedure:

1. Ascend the service lift 20 m.
2. Open the top lift hatch.
3. Through the top lift hatch and with a spray can, apply lubricant on the wire ropes.
4. Close the top lift hatch and ascend the service lift 3.2 or 6.5 ft (1 or 2 m).
5. Repeat steps 1 to 4 until the entire length of the wire ropes is lubricated.
6. Finally, perform two complete ascends and descends in order to distribute the new lubricant evenly along the wire ropes.

If the distance between platforms is equal or less than 20 m perform the following procedure:

1. A first person ascends in the service lift several meters so that the wire ropes are accessible from the platform.
2. From the platform and with a spray can, a second person applies lubricant on the wire ropes.
3. Both persons ascend in the service lift to the next platform.
4. One person egresses to the next platform.
5. Repeat steps 1 to 4 on each platform until the entire length of the wire ropes is lubricated.
6. Perform two complete ascends and descends in order to distribute the new lubricant evenly along the wire ropes.



Only use specialised wire rope lubricants. Do not use lubricants based on lithium soap grease or bitumen.



Do not use disulphide-containing lubricants like Molycote®. Apply lubricant using a spray can, brush, drip applicator or pressurized device.

Pay special attention to sections of the wire rope where dehydration or denaturation of the lubricant can be seen.

Re-lubricate the wire ropes before they show signs of corrosion or run dry, and taking in mind that:

- *A poor lubrication leads to corrosion and to a quick wear of components.*
- *An excessive lubrication leads to dirt agglomeration on the wire rope surface. As a result, this can lead to quick wear of wire rope, sheaves and drum.*
- *A correct lubrication keeps the efficiency factor of the wire rope, protects against corrosion, helps to elongate their lifetime significantly and ensures a safe operation.*

13.4.4.3 Measuring of the wire rope diameter



When measuring the diameter of the wire ropes, use a digital calliper with broad measuring faces.



Fig. 19





In general, measure the diameter of the wire rope at each WTG tower platform, and under the service lift, where the wire rope is less loaded. Specifically, if a wire rope wear is detected, measure on the affected area.

! Rotate the calliper around the wire rope to measure the minimum and maximum wire rope diameter at each measurement point.

13.4.4.4 Discard criteria



The discard criteria of the wire ropes should be based on ISO 4309: Cranes - Wire ropes - Care and Maintenance, inspection and discard.

! Determine and eliminate the cause before installing a new wire rope.

! AVANTI recommends to replace the traction and safety wire ropes after 250 hours of operation corresponding with the refurbishment of the traction hoist and fall arrest device. Please check with your local authority regulations if it's mandatory in your case.

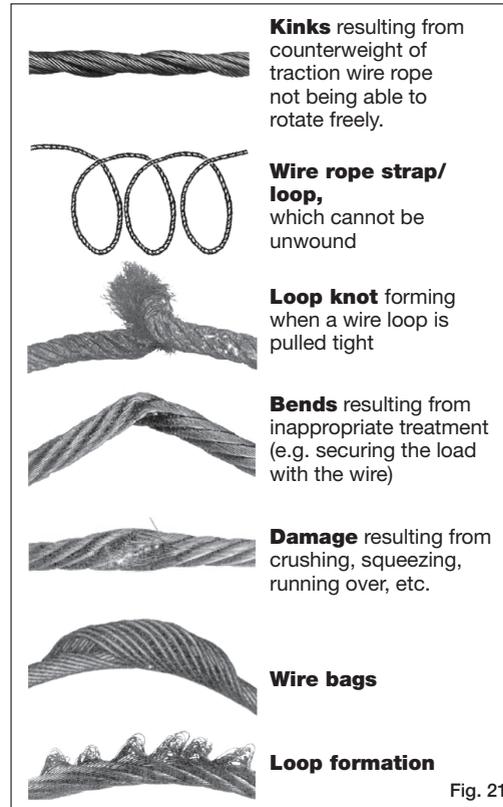
Check and replace the respective wire rope(s) if one of the following defects is found:

- For traction and safety wire ropes, if there are more than one 4-wire strand break on a wire rope length of 9.8 in (250 mm). (see Fig. 20).



Fig. 20

- For guiding wire ropes, if there are more than one 8-wire strand break on a wire rope length of 14.17 in (360 mm). (see Fig. 20).
- If there is severe corrosion on the surface or the inside.
- If there is heat damage, evident by the wire rope colour.
- For traction and safety wire ropes, if the wire rope diameter is less than 0.3 in (7,6 mm).
- For guiding wire ropes, if the wire rope diameter is less than 0.45 in (11,4 mm).
- If there is damage on the wire rope surface (see Fig. 21 for most common examples of wire rope damage).



13.4.5 Electrical cables

Check and replace the power supply and control cables if the cable jacket or cable connections are damaged.

13.4.6 Overload check and adjustment

Annual test: Test switches and perform overload test as specified in the "Adjustment of the overload limiter" Appendix.

13.4.7 Switches / Slack rope sensor

Test switches as specified in User's Manual.

Test slack rope sensor:

- pull the drive wire rope by hand
- green light on bottom platform control box should turn off when switch is activated
- once you release drive wire rope, green light should be back on.

13.4.8 Information signs and documents

Verify availability and legibility of all data plates and information signs. Replace missing or illegible plates and signs!

13.5 Repairs

Repairs to traction hoist equipment must ONLY be performed by AVANTI, and only using original spare parts. If the gearbox oil needs to be replaced, use one of the lubricants specified below, corresponding to the temperature range in which the traction hoist equipment is used.

- Amount required: 0.4 gal (1,5 l)
- Traction hoist: M508
- Oil: Mobil SHC 632.

Each oil has to be verified by AVANTI.





13.6 Ordering spare parts

Only use original parts. Spare part lists are available from AVANTI. Please indicate lift model when requesting a spare part list.

14. Transport and storage

Depending on the transport and storage conditions that were agreed with the customer, the following methods are standard ways for the transport of the cabin with the installation accessories:

- Land transport: Rear support over pallet.
Non stackable.
- Sea transport: Package using wooden box and plastic shrink on a pallet.
Non stackable.

Storage conditions:

- Keep the service lift in its original packaging until it is mounted in the tower section.
- Keep stored in a dry place.
- Storage temperature between -13°F to +176°F (-25°C to +80°C) (survival temperature).
- Non stackable.



Installation Manual

Please familiarise yourself with these instructions and the User Manual (Model SHARK) before installing the service lift. Ensure that all specified parts are present before commencing installation.

No warranty is provided against damage and injury resulting from not following this "User's Manual and Installation Manual" i.e. reconstruction or modification of equipment or use of non-original parts which are not approved by the manufacturer.



Prior to installation, all parts must be tested to ensure their completeness and full functionality.



Prior to installation of the suspension system, ensure that the building sections involved will be able to carry the load.

1. Fitting the wires

1.1 Tower top

Wire lengths depend on the tower height and should be specified when ordering. The coils are marked with their length; check for accuracy prior to mounting. Do not pull wire over any edges. Uncoil correctly (Fig. 5a).



Warning!

Do not pull wire over edges.



Important!

Place all wire coils on the top platform when tower is raised or use the tower mounting crane to place the wires on the top platform before nacelle is mounted. (It may also be possible to use the internal tower crane to hoist wires).

1) Mount the Ø0.47 in (Ø12 mm) guide wire ropes and the Ø0.33 in (Ø8.4 mm) traction and safety wire ropes using the shackles supplied for the suspension beam at the top of the tower, with the guide wire rope outermost on either side.

2) Fit the nuts and bolts. Lock with cotters.

3) Fit the top limit device (bar) on the guide wire ropes leaving at least 7.9 in (200 mm) between bar and shackle (See Fig. 5).

4) Feed all wire ropes to the bottom of the tower (See Fig. 5).

Fig. 5

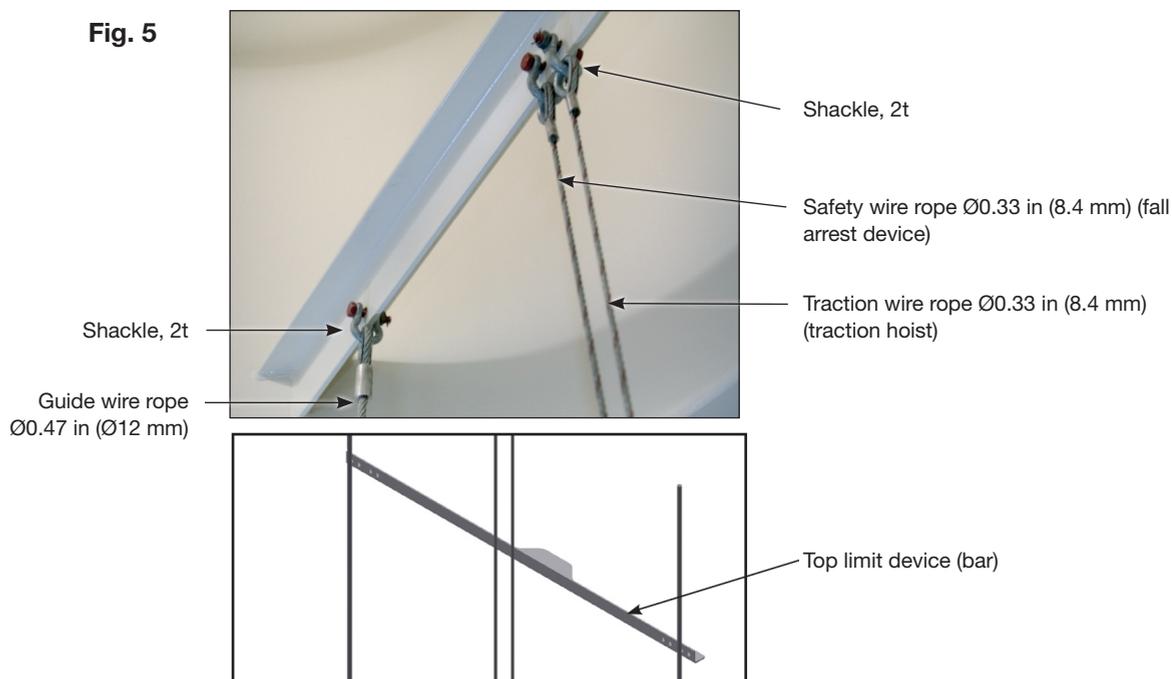
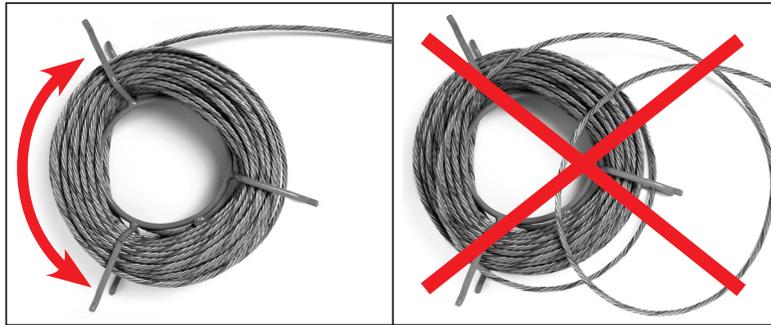




Fig. 5a



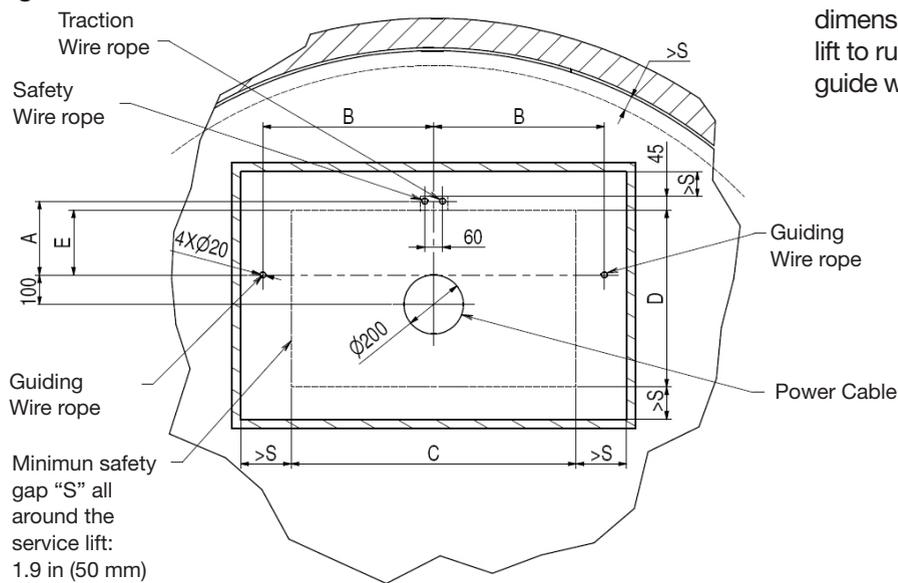
IMPORTANT!

All wires are evenly uncoiled as shown in Fig. 5a to prevent looping.

1.2 Wire positioning measurements

Holes in the base platform in the tower for wire bushing are positioned as outlined below.

Fig. 6



Minimum shaft clearance dimensions required for the service lift to run, and distance between the guide wires.

Dimensions:

Shark	A	B ¹⁾	C	D	E	S
L	9.8 in 250 mm	22.6/20.1 in 575/510 mm	37.8 in 960 mm	23.6 in 600 mm	8.9 in 220 mm	1.9 in 50 mm

¹⁾ Standard wire rope guide/narrow wire rope guide.

The holes are positioned with a tolerance of +/-0.2 in (5 mm). Holes with diameter Ø7.9 in (Ø200 mm)²⁾ are fitted with rubber edging.

²⁾ Note: Ø7.9 in (Ø200 mm) hole not needed in case traveling cable present.



Warning!

Ensure that no obstacles are in the travel path of the service lift.



DANGER!

Ensure that lift evacuation to the tower ladder is possible.





1.3 Securing the guide wire - ground level

IMPORTANT:

i Before feeding the guide wire ropes through the platform, fit the correct number of wire rope fixes on the wire rope and feed through the wire rope guides. The wire rope fixes are fitted during the first run.

Feed the guide wire rope through the outer $\text{\O}0.79$ in ($\text{\O}20\text{mm}$) holes in the platform. Underneath the platform the guide wire ropes are fastened and tightened using one of the following three methods.

1.3.1 Method 1: Wedge anchor

Mount wire ropes as shown in Fig. 8 following procedure below.

- 1) Drill 2 $\text{\O}0.63 \times 2.95$ in ($\text{\O}16 \times 75$ mm) holes in the floor underneath the outer $\text{\O}0.79$ in ($\text{\O}20\text{mm}$) holes in the platform.
- 2) Fasten the wedge anchors in the holes and mount an M16 lifting eyebolt.
- 3) After loosening the rigging screw as much as possible, fasten the rigging screw to the eyebolt in one end and the wire rope using wire rope grips in the other.
- 4) Tighten the wire rope as described in section 1.3.4. Excess wire rope is coiled and hung by means of wire strips. Use at least 3 strips.
- 6) Mount the second wire rope.

1.3.2 Method 2: Tripod

Pull the guide wire rope through the platform and fasten with the tripod (See Fig. 8a.)

- 1) After feeding the guide wire rope through the platform continue feeding the wire rope through the tripod and the $\text{\O}0.63 \times 0.06$ in ($\text{\O}16 \times 1.5$ mm) aluminium tube.
- 2) Lock the aluminium tube, the wire rope, and the treated rod using a wire rope locking device. Make sure the tube is placed so no contact is made between the wire rope and treated rod. (See Fig 8a).
- 3) Tighten the wire rope locking device bolts.
- 4) Mount the second wire rope.

ATTENTION!

! Check the distance between the wire ropes so that the wire rope fix and wire ropes are in the centre of the wire rope guides (See Fig. 6 section 1.2). Tighten the wire rope locking device after the first run.

Fig. 7 Wire rope fix



Fig. 8 Method 1: Wedge anchor

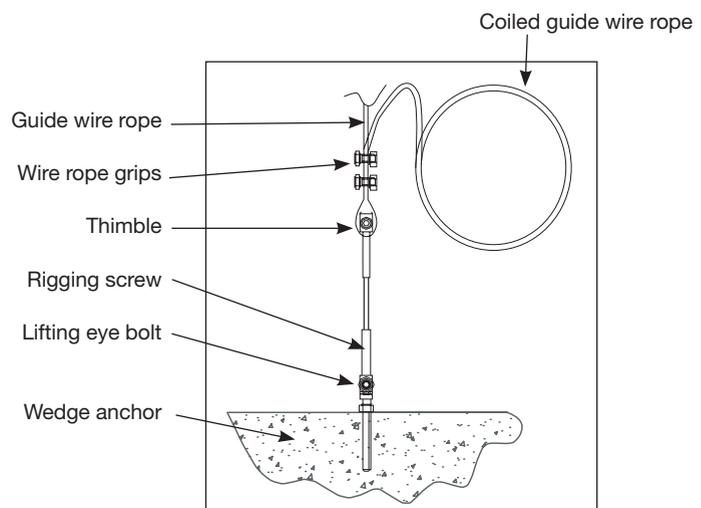
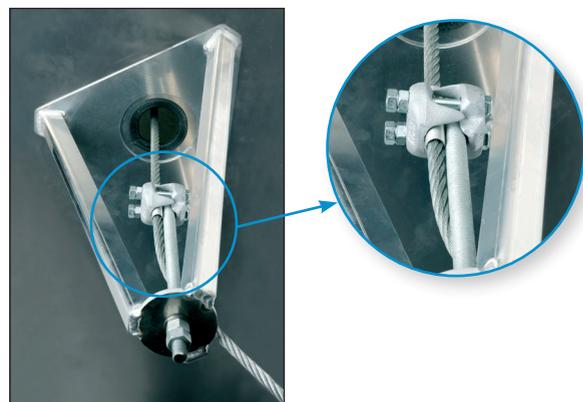


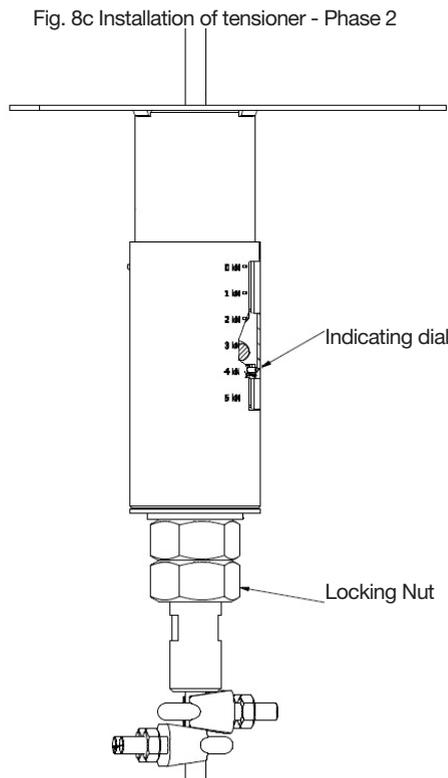
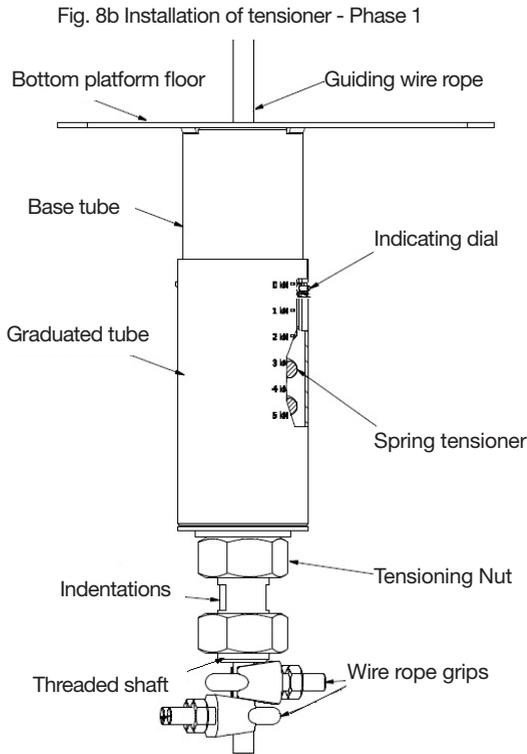
Fig. 8a Method 2: Tripod





1.3.3 Method 3: Graduated tensioner

Mount the guiding wire ropes as shown in following figures and as explained in procedure below.



1. Mount the preassembled tensioner underneath the bottom platform floor.
2. Place the threaded shaft in the toppest position (see Fig. 8b).
3. Feed the guiding wire rope by hand through the threaded shaft.
4. Stretch the wire rope pulling downwards.
5. Install the wire rope grips.
6. While locking the threaded shaft with a spanner in the shaft indentations, turn the tensioning nut until dial indicates 2KN – 4KN (see Fig. 8c).
7. Fasten the locking nut.
8. Mount the second tensioner.

1.3.4 Tensioning the guide wire ropes Ø0.47 in (12 mm)

Tighten the wire ropes by hand and mark with a water-resistant marker. Measure the distance to the floor.

- For 197 ft (60 m) long wire rope, stretch the wire rope 2.36 in (60 mm).
- For 262.46 ft (80 m) long wire rope, stretch the wire rope 3.15 in (80 mm).
- For 328.08 ft (100 m) long wire rope, stretch the wire rope 3.94 in (100 mm).

For each additional 32.8 ft (10 m), stretch the wire rope by a further 0.39 in (10 mm).

After some time it may be necessary to stretch 196,85 ft (60 m) wire rope by another 1.19 in (5 mm) and longer wire rope by a further 0.27-0.39 in (7-10 mm) (all wire ropes stretches after some time).



ATTENTION!

This will tighten the wires to approximately 2000-4000 N.

1.4 Electrical connections

1.4.1 Power supply



DANGER!

The electrical connection of the traction hoist must be made in accordance with EN 60204-1.

The power supply must be protected by a fuse and an earth leak circuit breaker (30mA).

Disconnect the main power supply before handling power units.

Verify that the rated grid and motor voltages are identical. The three-phase motor is normally supplied in a star connection configuration:

400V 3 phases+gnd. Y I = 4.9A 1.8 kW 66 ft/min 21m/min

480V 3 phases+gnd. Y I = 4.1A 1.8 kW 66 ft/min 21m/min

Control voltage: 230 V / 240 V

Necessary equipment to comply with EN60204-1 can be supplied by Avanti as an option.





1.4.2 Supply cable

a) The length of the cable depends on the height of the tower and the positioning of the power outlet. The cable length is determined prior to ordering. The power cable is marked with its length; check for accuracy before installing.

b) Minimum cross-sectional dimension of the supply cable. Important with increased distance between grid connection, generator, and traction hoist, respectively:

Table 3

	For cable lengths up to...
	623.3 ft (190 m)
1 hoist	0.002 in ² (1.5 mm ²)
	Cable-cross sectional dimension

c) Use cable ties for fastening the supply cable to service lift.

d) An installed generator will have to provide at least 2.5 times the output of the traction hoist.

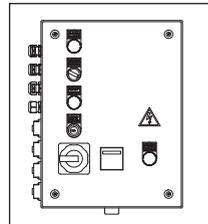
Fig. 9

Cable suspension



Fig. 9b

Power cabinet M508



1.4.3 Power connection

- Push the EMERGENCY STOP button
- Check that the various stop switch cables and fall arrest device cable are connected to the power cabinet according to colour code.
- Place or hang the cable collect bin underneath the Ø7.9 in (200 mm) hole in the platform.
- If possible hang the bucket in the full length of the webbing. Keep the webbing as long as possible (Fig. 9c).
- Cut the transport strips and tape which hold the wire inside the bin and connect the cable suspension (Fig. 9) to the eyebolt underneath the service lift floor.
- Connect the socket to the lift plug on the back of the lift.
- Connect the power cable plug to the grid:
400V / 3Ph + gnd. / 60 Hz
480V / 3Ph + gnd. / 60 Hz
- Turn the EMERGENCY STOP button (Fig. 10 and Fig. 10a) clockwise to deactivate.
- The power is turned on and the green indicator on the electrical control box lit. In order for the service lift to be operational the door must be locked and the AUTOMATIC/MANUAL switch must be in MANUAL mode. The wiring diagram is found in the electrical control box.

Fig. 9c

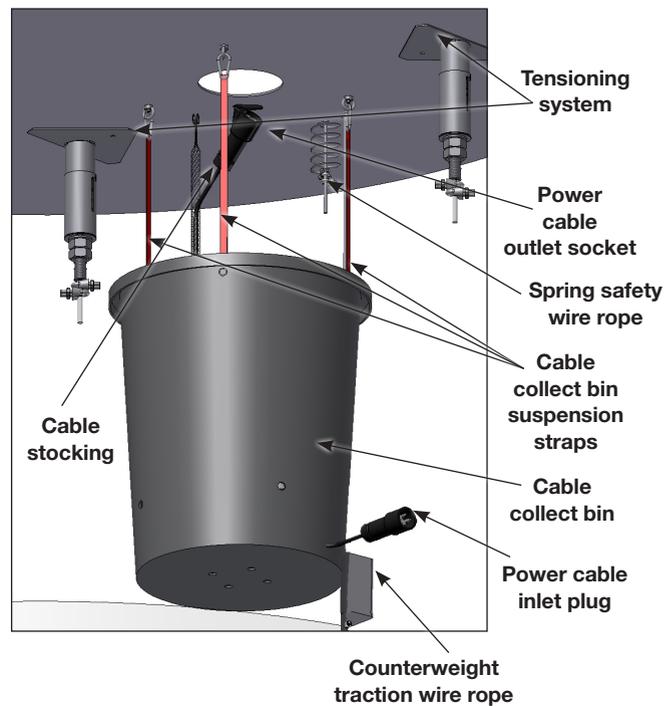


Fig. 10

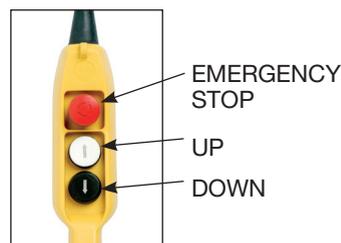
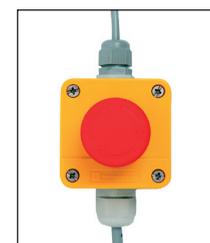


Fig. 10a

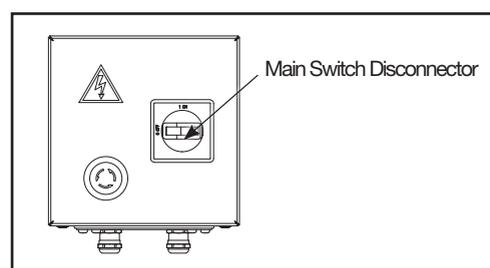


Important:

If the traction hoist does not start, two phases in the supply connection might have been switched around the phase protection relay. Remedy: Have an electrician check the phase lay.

1.4.4 Bottom platform control box

- Engage main disconnect switch on bottom platform control box.
- Connect the supply cable to the control box.
- Connect the supply cable to the grid (20A Prefuse).
- Disengage main disconnect switch.





1.5 Installation of traction and safety wire ropes through lift



CAUTION!

Wear protective gloves
when handling wires.

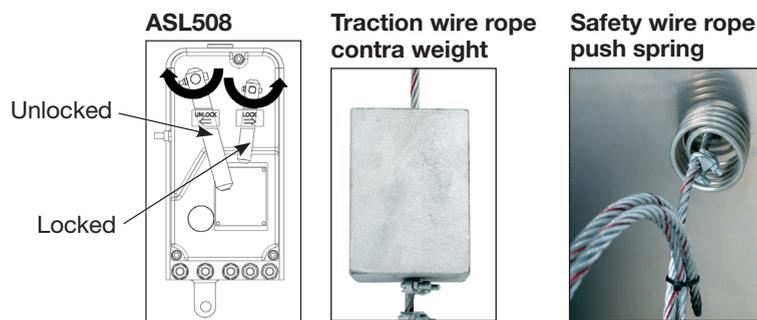
1.5.1 Traction wire rope installation

- Remove protection guard above rollers.
- Feed the traction wire rope through the roof into the traction hoist's wire rope inlet opening. (Right side seen from front of lift).
- Push the UP button on the pendant control and feed wire rope through until the traction hoist starts pulling. Ensure that the wire rope can exit without obstruction!
- Continue feeding the wire rope underneath (round) the front guide wheel, over the back guide wheel, and through the back panel.
- Let the lift wire rope pass through until it is slightly tightened.
- Replace roller protection guard.
- Feed traction wire rope through platform floor.

1.5.2 Safety wire rope installation

- Remove protection guard above rollers.
- Open the fall arrest device by pushing down the lever until it engages/clicks (Fig. 16 "Regulation of overload limiter" Appendix). Feed the safety wire rope through the roof hole above the fall arrest device and continue by feeding through the fall arrest device.
- Like the traction wire rope, continue feeding the wire rope underneath (round) the front guide wheel, over the back guide wheel, and through the back panel.
- On the back of the lift pull the safety wire rope to tighten it.
- Replace roller protection guard.
- Feed safety wire rope through platform floor.

Fig. 11





1.6 Securing the traction and safety wire ropes

The traction wire rope is fastened as described in point 1.6.1 below and the safety wire rope is fastened in one of three ways described in point 1.6.2 and 1.6.3.

i Before fastening the safety wire rope, leave the service lift hanging from the safety wire rope for a while so that wire rope stretches. Before fastening the safety wire rope, carry out the fall arrest device test (See Installation Manual section).

1.6.1 Counterweight of the traction wire rope

1. Mount an 24.2 lbs (11 kg) counterweight on the traction wire rope (see Fig. 13).



Fig. 13

2. If the basement is less than 59 in (1500 mm) high, place the counterweight approximately 11.8 in (300 mm) below the floor.
3. If the basement is more than 59 in (1500 mm) high, place the counterweight approximately 11.8 in (300 mm) below the cable bin.
4. Coil the excess of the wire rope and fix with at least 3 cable ties.



The traction wire rope shall be able to rotate freely.

1.6.2 Safety wire rope securing: Push spring

1. Feed the safety wire rope through the bottom platform hole.
2. Ascend the service lift 19.7 in (50 cm).
3. Activate the fall arrest device.
4. Perform manual descent so that the weight of the service lift is transmitted to the safety wire rope.
5. Compress the spring to 1.57 in (40 mm) and fix with cable ties.
6. Feed the safety wire rope through the compressed spring.
7. Pull the safety wire rope downwards by hand as much as possible.
8. Place and fasten the wire rope grip.
9. Cut the cable ties so that the spring decompresses to 2.16 in (55 mm).

Fig. 13b



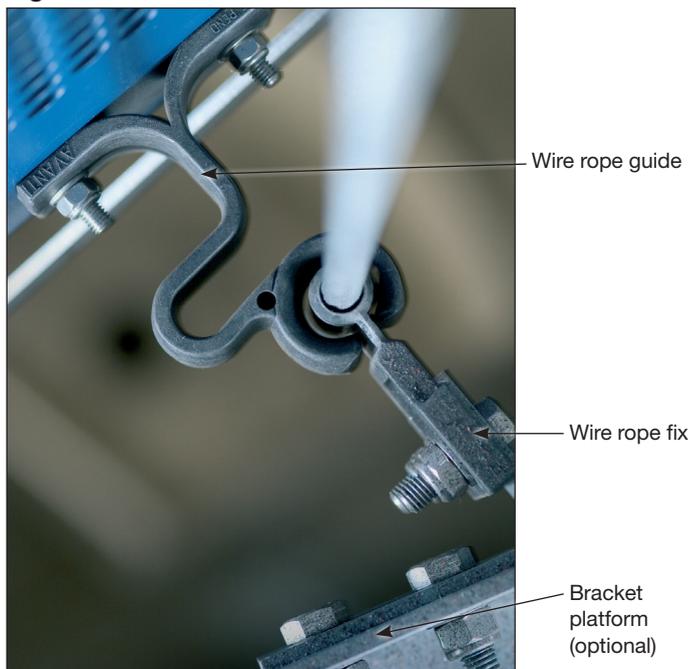


1.7 Wire fix alignment

Having mounted the service lift, the wire ropes, and the power, the wire rope fix fittings are adjusted during the initial ascent.

- Perform the tests prescribed in section 5 of the User's Manual.
- Install wires as shown in Fig. 14.

Fig. 14



By means of the oblong holes in the wire rope fix fittings, adjust the fittings so that the two parts pass each other easily, when the lift passes.

Click-on wire rope guide



Click-on wire rope fix



Standard wire rope guide



Narrow wire rope guide



CAUTION!

Wire rope fixes must be mounted on guide wire ropes on all platforms with max. 98.42 ft (30 m) between each wire rope fix.



ATTENTION!

During ascent and descent service lift, make sure the power cable uncoils and coils evenly.



ATTENTION!

If tripods are used for guide wire rope fixing, tighten the wire rope locking device after the first run.

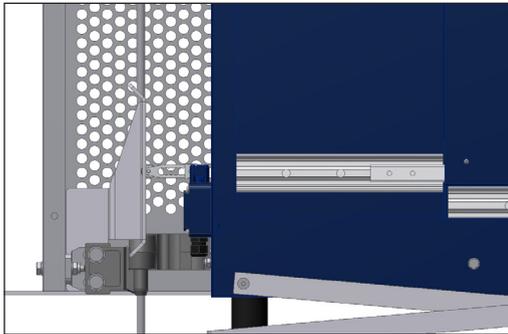




1.8 Adjustment of the safe-zone plates

The service lift door should be able to be opened whenever the cabin is in alignment with the platform (tolerance ± 3.9 in (± 100 mm)). The safe-zone plate is adjusted in relation to the platform position switch fixed on the cabin (see Fig. 15).

Fig. 15



1.9 Adjustment of top limit device (bar)

The top limit device (bar) is adjusted so the top limit stop switch stops the service lift in alignment with the top landing platform, however at least 7.9 in (200 mm) before contact with the wire rope thimble.

The emergency limit stop switch is a backup. It is adjusted so it stops the lift in case the operation limit stop switch fails.

The emergency limit stop shuts off the control, just like an emergency stop. If the emergency limit stop is activated, lowering can only be done manually as described in the User's Manual. Manual lowering will activate the lift again.

2. Danger zone! sticker

Mount the "Danger Zone" sticker in the tower behind the lift and the yellow marking ribbon on the floor. Make sure the wall and platform are clean and dry before attaching the sticker and ribbon.



DANGER!

*Make sure that nobody is exposed to danger below the service lift, for instance from falling parts.
Suitable measures: Pent roof or barriers.*

The service lift is now ready for use.

Prior to use, however, carry out the inspection specified in Installation Guide section 5!

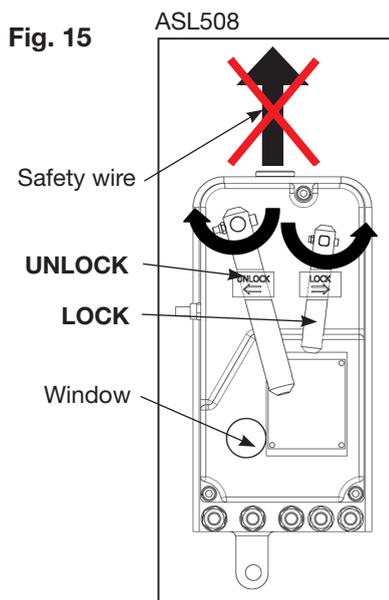
3. Disassembling

Disassemble in reverse order and dispose in accordance with local authority regulations.

4. Inspection before initial use

A certified technician must:

- a) Inspect the lift as specified in section 13.1 or 13.2 of the User's Manual.
- b) Carry out a test run with the maximum rated load.
- c) Overload test: The test load depends on the lift motor. Load the cabin as follows: Motor M508: load kg 320 (125% of lifting capacity + weight of power cable). When an attempt is made to start the lift, the platform should stop, and the buzzer in the connection cabinet should sound.
- If not, see "Regulation of overload limiter" Appendix.
- d) The guide, drive and safety wire ropes as well as the top and bottom wire rope fastenings must be tested at full length as part of the initial test run.



- e) Testing of the **fall arrest device**:

Important!

Before testing, the tightening spring beneath the access platform must be removed. Remember to secure it again after testing!



DANGER!

If the fall arrest device is engaged, it must not be possible to pull the safety wire upwards!

- 1) Engage the fall arrest device by pressing the stop button – the handle should jump to the "ON" position (Fig. 16).

Should it nevertheless be possible to pull the safety wire rope upwards, the fall arrest device must be replaced and sent to the supplier for testing.

- 2) Reopen the fall arrest device by pressing down on the lever. On top of the lift, pull up the safety wire rope with a quick jerk – the fall arrest device should now engage automatically; if it does not, replace it and return to the supplier for testing.

- f) If guide wire ropes are mounted using the tripod, tighten the tripod wire rope locking device.



The results from this test must be recorded in writing and saved for later reference "Inspection Checklist" Appendix.



Appendix A: Regulation of overload limiter



CAUTION!

Avoid injury by strictly following the instructions!

- a) Verification and/or adjustment of the overload device on the service lift can only be done by a certified technician, who must have been instructed by AVANTI to perform this task.
- b) Verification and/or adjustment must be performed under the supervision of a certified technician.
- c) One copy of this instruction must be provided to the personnel and must always be available.
- d) Alterations/modifications of the service lift other than those necessary for adjusting the overload device are not permitted, unless the manufacturer has agreed in writing.
- e) AVANTI assumes no liability for damage due to retrofitting/alterations to equipment or where non-original spare parts are used, which have not been approved by the company in writing. This particularly applies to the specified traction hoist wire rope.
- f) The manufacturer of the service lift assumes no liability for damage due to retrofitting or alterations to equipment or where non-original spare parts are used, which have not been approved by the company in writing. In the event of violation, the CE certification approval becomes invalid.
- g) The result of the verification/adjustment of the overload device must be written down in the "Annual inspection test report" and signed by the supervisor. If only adjusting takes place (no annual inspection) simply fill in point 4.9 and sign.

1 Purpose of this instruction

It is possible that the overload limiter inside the traction hoist of the service lift stops upwards travel even through the service lift is not overloaded.

Where other causes can be excluded by following the instructions of section 2.2, the overload limiter must be adjusted according to section 3.

2 Instructions for adjustment

2.1 Preparation

Tools/materials required:

- **Security TX40** - M508

- **Ballast** for applying the **test load**;

Note! Before driving to the service lift

make sure that the service lift can be loaded with the **permissible test load**, i.e. "safe working load" + weight of power cable + 25%.



IMPORTANT!

Before leaving for the tower, make sure that you have the required test load of 300-400kg.

We recommend:

- **weighing personnel** who may climb into the lift during the test procedure, and
- **taking suitable weighed ballast** (sandbags or similar).

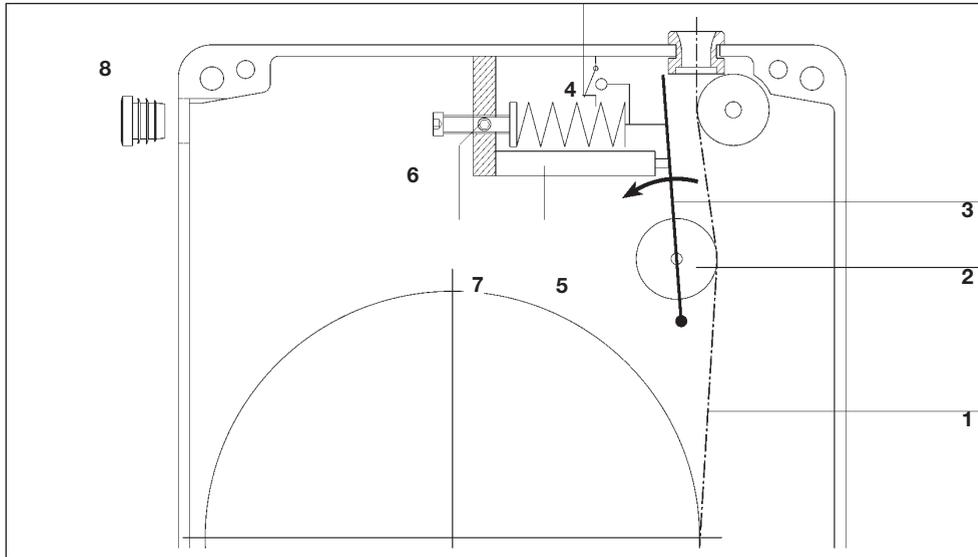
2.2 Exclusion of other causes

Before modifying the overload limiter settings **check if the upwards travel stop is caused by other reasons:**

- a) Check for **obstructions** on the **guiding** device(s) and remove them.
- b) Check that the **wire rope moves freely at the diverter** or similar:
 - Is the rope blocked/pinched at any point?
 - Do the pulleys rotate freely? (check with the service lift set to ground with no load on the ropes, or by a person from outside the cage, when going up and down.)
- c) When starting, does the **primary brake open?** You should hear a "click" or feel a mechanical shock when putting your hand on the motor fan cover.

In the case of b) or c), **the problem must be corrected/repared by a certified technician.**

Fig. 16



3 Overload limiter

- a) Place the service lift on the lowest travel point
- b) Apply the Setup load + 44 lbs (20 Kg) from the table depending on the tower height.
- c) Push the UP button. If the lift can go up modify the adjustment of the overload system until it is no longer possible to go UP following the procedure below:

1. Loosen the set screw (7) in the casing cover with an Allen key (size 2)
2. Remove the cap (8). Place an Allen key (size 41, 5.9 in (150 mm) long) into the adjusting screw (6)
3. Turn the adjusting screw (6) clockwise, until the test load can be lifted.
4. Gradually reduce the trigger point of the limit switch (4) by means of the adjusting screw (6), until the test load can no longer be lifted: 1) Turn the adjusting screw by 1/4 turn anticlockwise to reduce the trigger point; 2) Press the UP-button.

- d) Apply Setup load. Push the UP button and verify the lift can go up. If not, return to b) until the lift is able to go UP with Setup load but is not able to go UP with Setup load + 44 lbs (20 Kg)

- e) Apply **Lift WLL** and verify that it can perform the travel to the top without triggering the overload limit. If it is not possible verify loads used and return to b), otherwise continue with f)

- f) Go back to the lowest point and apply **overload test load**.

- g) Press the UP button and verify the overload is triggered. If it is not triggered verify test loads and return to b), otherwise continue with h)

- h) Tighten the set screw (7).

- i) Remove the tools.

- j) Insert the cap (8) into the casing hole.

- k) Fill in the "Annual inspection test report" check point 4.9 and sign.

OVERLOAD TABLE

LOAD CAPACITY = 526 lbs (240 Kg)

LIFT WLL	526 (240)	Lbs (Kg)
CABIN WEIGHT	242.5 (110)	Lbs (Kg)
CABLE AND WIRE ROPE	3.254 (0.45)	Lbs/ft (Kg/m)
HOIST WLL	1102,31 (500)	Lbs (Kg)

WTG HEIGHT ft (m)	SETUP LOAD LBS (KG)	OVERLOAD TEST LOAD LBS (KG)
219.8 (67)	639,3 (290)	1091.3 (495)
256 (78)	650.3 (295)	1091.3 (495)
328 (100)	672.4 (305)	1091.3 (495)

SETUP LOAD = WLL Lift + WTG height x Wire rope linear weight + Tolerance Overload device < 1,25 x (WLL Hoist - CABIN WEIGHT)

OVERLOAD TEST LOAD' = WLL Hoist x 1,25 - CABIN WEIGHT - TOLERANCE OVERLOAD device

NOTE 1: Acc. To EN1808 8.3.5.5

Tolerance overload device = 44 Lbs (20 Kg)



Appendix C: AVANTI lift anchor

C.1 Caution

AVANTI LIFT ANCHOR is an anchor point used for protection against falls from heights intended for use with a full body harness approved according to EN 361 or Z359.1:2007 as applicable. Connection to the LIFT ANCHOR is only allowed by using self-closing connectors according to EN 362 or Z359.1:2007 as applicable.

Use in connection with other equipment than specified, may be potentially dangerous. User shall be equipped with a means of limiting the maximum dynamic forces exerted on the user during the arrest of a fall to a maximum of 6kN. In case of doubt, please contact AVANTI.

The maximum load that can be transmitted in service from the anchor device to the structure is 22.2 kN in ±15° vertical direction. The maximum deflection of the anchor point that can occur in service is 10mm.

AVANTI LIFT ANCHOR is tested and approved only to be mounted on AVANTI lifts. This manual always needs to be represented in language of sale and provided for use by all technicians. Activities at height are dangerous and may lead to severe injury or even death.

Gaining an adequate apprenticeship in appropriate techniques and methods of protection is important and is your own responsibility.

Users are obliged to read and understand this User Manual. Further they need to be properly equipped and instructed with the use of the necessary fall arrest equipment and emergency procedures in case of injury or sudden illness.

Users going to install AVANTI LIFT ANCHOR need to be familiar with the installation section of this manual. It's essential to the safety, that the user always attach the energy absorber as high as possible above his/her position, to minimize the fall distance most possible in case of a fall.

The position of the anchor point is crucial for fall arrest – the height of the fall, elongation of lanyard and energy absorber or pendulum movement of the user should be considered in order to minimize the risk of impact in obstacles in case of a fall. It's prohibited for the user to do many modifications or use non original Avanti components when assembling AVANTI LIFT ANCHOR.

Re-use of demounted AVANTI LIFT ANCHORS or parts is not allowed. Any changes or other uses beyond this manual are strictly forbidden.

Any changes or other uses beyond this manual are strictly forbidden. This documentation must be kept in the service lift for the purpose of subsequent examinations of the anchor device.

C.2 Danger

The AVANTI LIFT ANCHOR is for the use of one person only. It is strictly forbidden to carry out work if the person is in unfit mental or physical condition. Climbing and working under the influence of alcohol, drugs or any medication which can interfere with the safety are also much prohibited.

If there are any doubts to the safety of the AVANTI LIFT ANCHOR, or it isn't properly fixed, deformed or damaged with cracks or similar incompatible harms it may never be used – Please contact the manufacturer immediately. In case of corrosion the anchor immediately needs to be removed.

Observations:
 Only to be used by instructed workers! Instructed workers must be aware, instructed and prepared to utilize site rescue plans.

Only to be used for preventing vertical fall!

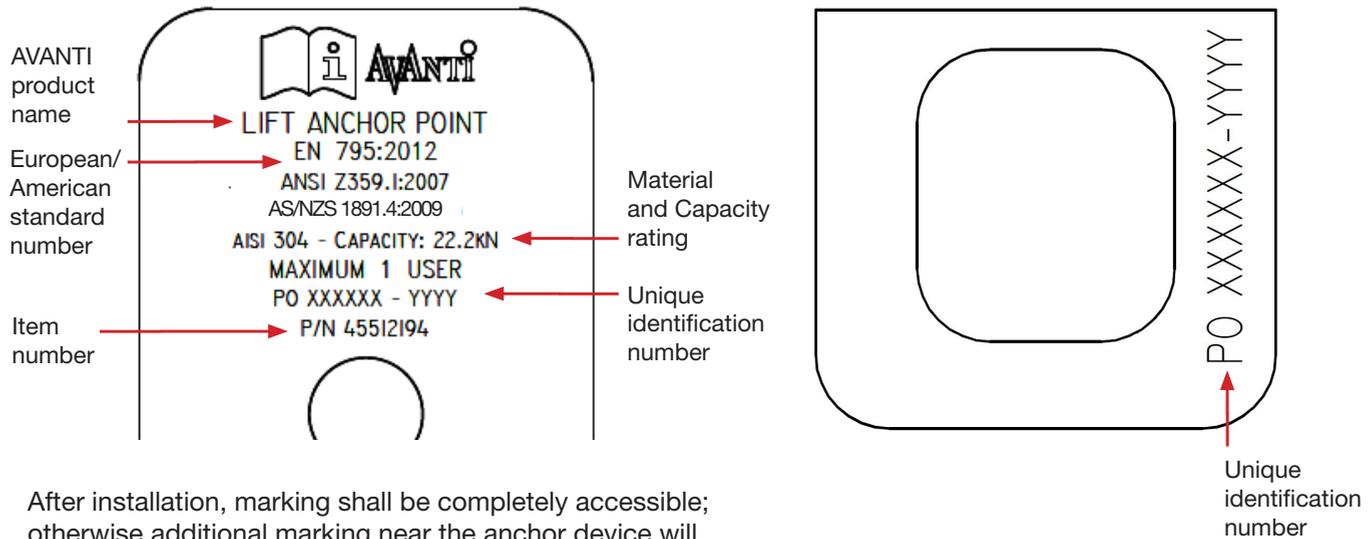
Only to be used for fall arrest, not to hoist or hang in goods or similar! Before attaching in the ANCHOR the user needs to check it is sitting fixed and screws are sitting tight and proper.

If AVANTI LIFT ANCHOR has arrested a fall it may never be used again. Part must be removed from service immediately.



C.3 Marking

Marking on Lift Anchor plate:



After installation, marking shall be completely accessible; otherwise additional marking near the anchor device will be necessary.

C.4 Installation

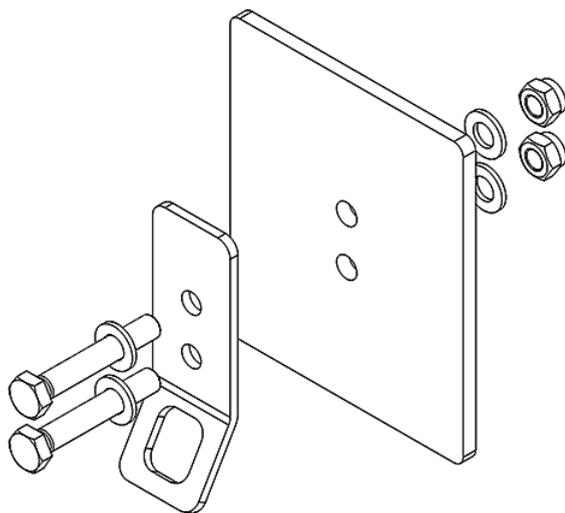
The installation must be performed by a competent person following the instructions of this manual.

AVANTI LIFT ANCHOR is tested and approved only to be installed on AVANTI lift. AVANTI LIFT ANCHOR made from AISI 304 Steel has to be screwed with two bolts DIN 933 A2-70 M12 mm, 4 washers DIN 125A A4 and self locking nuts DIN 985 A4 M12. In case of doubt, please contact AVANTI.

Before installing the AVANTI LIFT ANCHOR in heights, assure to be proper secured against fall from height by using relevant fall arrest equipment.

AVANTI LIFT ANCHOR:

1. Fix the anchor point to the structure using the supplied hardware as shown in the picture below.
2. Torque the nuts with 15 N·m (11 lb·ft).
3. Make sure the Anchor is fully seated and properly tightened.
4. Fill in "Installation form".
5. Carry out yearly inspection by following the procedure in the section "Inspection".





C.5 Inspection

After installation:

An inspection must be carried out by a competent person following the inspection form in this manual.

Before use:

Each time using the AVANTI LIFT ANCHOR the user inspects the ANCHOR visual and manually by twisting / pulling. Check the parts are properly fixed and free of deformities, damages, cracks or similar unacceptable defects.

Periodical examination:

A periodic examination at least every 12 month is essential for the safety of the AVANTI LIFT ANCHOR. The examination must be performed by a competent person following the inspection form in this manual.

For the AVANTI LIFT ANCHOR the competent person (authorized in writing by AVANTI) only needs to be trained in any metallic component covered by the European/American standard norms for fall arrest equipment.

C.6 Inspection form

PPE Anchor:	Manufacturer:	Avanti
	Type / Model:	Lift Anchor
	Identification no.:	
Fixing structure:	Lift serial no.:	
	Lift model:	
	Wind farm / WTG no.:	
Installed by:		
Installation company:		

	OK	not OK
1. Lift structure does not show any deterioration.		
2. Anchor locking screws are fully inserted and tightened with 15 N·m.		
3. Anchor does not show cracks, deformities, corrosion or other damages.		
4. Anchor installed on the lift structure according to the instructions.		
5. Anchor marking is clearly readable.		

Is the Anchor in good condition to be used?

Yes

No (Replace)

--	--

Signature of competent:

Name of competent in capital letters:

Date:

If the AVANTI LIFT ANCHOR is found not OK, it must be removed / replaced by a new AVANTI LIFT ANCHOR!
The result of the periodic examination must be recorded in the Registration form of anchor.





Appendix E: Stomp-test Instruction

Alternative way to inspect the ASL during Daily Inspection before Operation

Purpose

This instruction may be a substituting part of the Daily Lift Checking to be used by authorized users and Certified technicians. The information describes an alternative way of how to check the over speed triggering and arresting function in the Avanti Safety Fall Arrest Device model ASL. Second, the test also documents that the Safety Brake maintains its grip on the Safety Wire after engagement. This testing we name the “Stomp-test”.

This stomp-test-method may replace the given daily obligation in your manual explaining “to descend the lift, manually engage the FAD (Fall Arrest Device), verification by short no-power descent, unloading the FAD again by ascending and observing centrifugal weigh unit through the window during lift use”. With the “Stomp-test” we test the ability of the FAD to trigger in case of over speed and arrest the load.

Tools: None

Measurement Equipment: None

Validity

It is applicable for testing the installed Safety Fall Arrest Device (ASL) on-site. The test must only be performed by trained users/Certified technicians and always with respect of all the relevant safety regulations.

Cautions

Be aware that the instruction only explains the steps of how to execute the “Stomp test” in the lift installation; it doesn’t guide any safety precautions and the necessary use of safety equipment.

Therefore, Avanti strongly recommends you to read and understand what the physical work steps in the “Stomp-test” are, and then execute your own Risk and Hazard Assessment according to the valid safety working procedures in your own organization before starting the test.

1. Test Preparation

The cabin (with 1 person inside) is ascended with a service lift user inside, and the cabin bottom is positioned (“parked”) in a height of app. 3 m/10 ft. above the bottom landing floor platform.

2. Test Step

With the cabin in “parked” position app. 3 m/10 ft. above the bottom landing floor, the Operator starts descending by electrical power using the push down button. When the cabin starts descending the user executes a hard stomp with one foot in the cabin floor – The hard stomp is executed by lifting one foot, so the lower leg is positioned with a knee angle of 90 degrees – Then immediately after the foot is stomped in the cabin floor -The user must make sure to have a solid footing during the foot stomp!

The foot stomp should engage the ASL and arrest the electrical descent of the cabin, the red light (if existing in the control box) should turn “on” and the cabin load should be hanging on the FAD/Safety Wire.

If the ASL doesn’t arrest at the first trial, then re-establish the cabin in the position described in the preparation part mentioned above and execute the “Step” once again stomping a little harder.

3. Test Result

If the ASL activates properly after the stomp, the ASL will now hold the cabin on the Safety Wire.

In order to ensure important maintaining grip by the Safety Brake, the user then activates the manual descent function and result shall be a Safety Fall Arrest Device ASL holding the cabin fixed on the Safety Wire (manual descending is not possible).

- If the activated ASL fixes the cabin on the Safety Wire while manual descent is activated, the Safety Fall Arrest Device (ASL) is in good and operational condition.

In order to release the activated ASL push the ascent button up a little before releasing the ASL by the unlocking handle.

- **If the ASL can’t activate** after first or second “Stomp-test”, or can’t fix the cabin in activated position

- User must immediately bring the cabin down and park it at the bottom landing platform floor.

- Lock Out the installation from use and contact Avanti for further approach!

- Document the execution of the above described procedure in the Daily Inspection Log Appendix.

Any doubts regarding above instruction, please do not hesitate to contact Avanti’s local representative for help.
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